

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2266112-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2266112-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2266112-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-1	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-1	2119799-1	2063440-1
	2266112-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE <sup>4</sup>	-	-	-	-	-	-	-
	2266112-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
7-2266112-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	
7-2266112-8	B	APPLICATOR CONVERSION KIT	-	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	3.20 mm [.126]	O

APPLICATOR INSTRUCTIONS 408-10389

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [.124-.140]
7-2266113-8	Ø2.72-3.12mm [.107-.123]
7-2266114-8	Ø2.29-2.69mm [.090-.106]
7-2266115-8	Ø1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE	TERMINAL APPLICATION SPECIFICATION	TERMINALS APPLIED
4.44-5.72 mm [.175-.225 IN]	Ø3.15-3.56 mm [.124-.140 IN]	114-151001	TE TERMINAL DEUTSCH TERMINAL 2113238-1 1060-16-1222 2113238-3 1060-16-1277

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE	TERMINAL APPLICATION SPECIFICATION	TERMINALS APPLIED
4.44-5.72 mm [.175-.225 IN]	Ø3.15-3.56 mm [.124-.140 IN]	114-151001	TE TERMINAL DEUTSCH TERMINAL 1949119-1 1062-16-1222 1949119-3 1062-16-1277 1949119-5 1062-16-1444

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+.001/- .002]	5.6
2.50mm2	1.73+0.03/-0.05 [.068+.001/- .002]	6.1
14 AWG	1.65+0.03/-0.05 [.065+.001/- .002]	6.7
2.00mm2	1.63+0.03/-0.05 [.064+.001/- .002]	6.9
1.50mm2	1.50+0.03/-0.05 [.059+.001/- .002]	8.2
16 AWG	1.47+0.03/-0.05 [.058+.001/- .002]	8.5
1.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	9.3

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266112-5  
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266112-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.02.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
- TERMINAL LUBRICANT IS RECOMMENDED.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-78	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

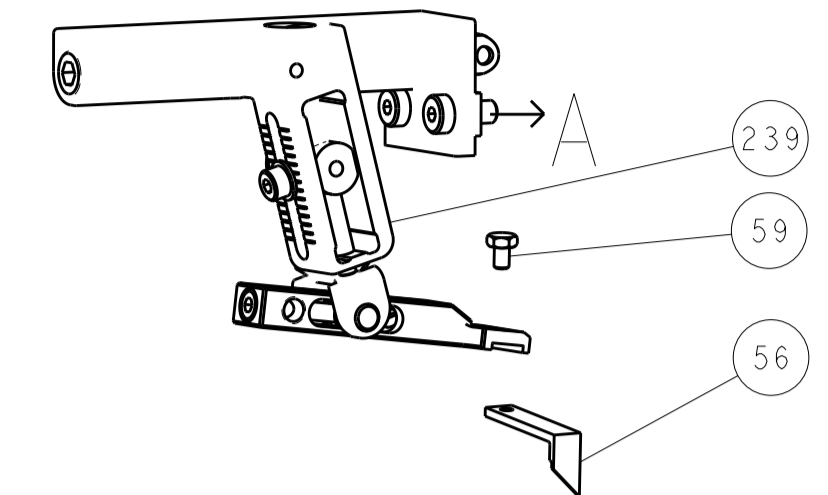
SET UP GAUGE		LOC	DIST	REVISIONS					
2119599-1		A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
				A1		ECR-14-003873	17MAR2014	RK	GB
				B		ECR-16-004049	17MAR2016	KH	CT
				B1		ECR-16-017319	07DEC2016	KH	JDG
				B2		ECR-17-003241	07MAR2017	KH	JDG

-	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	2266112	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
-	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	-	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	-	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	-	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	1803293-8	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	1803019-3	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	-	1	1	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

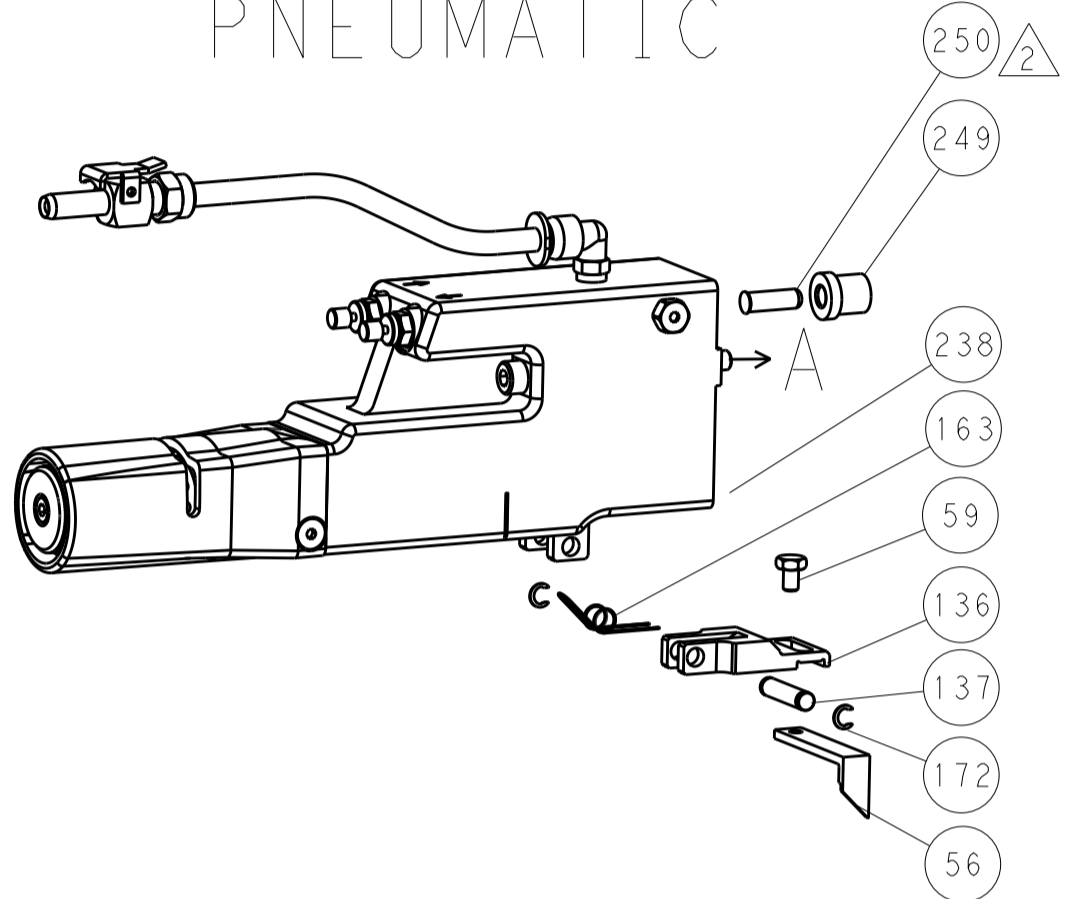
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		THIS IS A PRELIMINARY DRAWING. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY DIMENSIONS IN PARENTHESES TAKE PRECEDENCE OVER DIMENSIONS IN THIS DRAWING. DIMENSIONS TO BE COMPLETED FOR THE LATEST REVISION.		OWN: R. KNEPPER 10-Oct-13 CHK: G. BAILEY 10-Oct-13 APVD: M. CLIFFORD 10-Oct-13 PRODUCT SPEC APPLICATION SPEC		NAME: Ocean Side Feed Applicator SIZE: A1 CASE CODE: 00779 DRAWING NO: C=2266112 RESTRICTED TO:	
MATERIAL:		FINISH:		WEIGHT:		SCALE: 1:2		SHEET 1 OF 4 REV B2	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

### FEED TYPE MECHANICAL



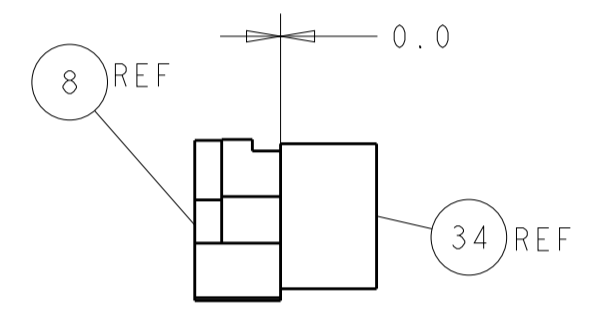
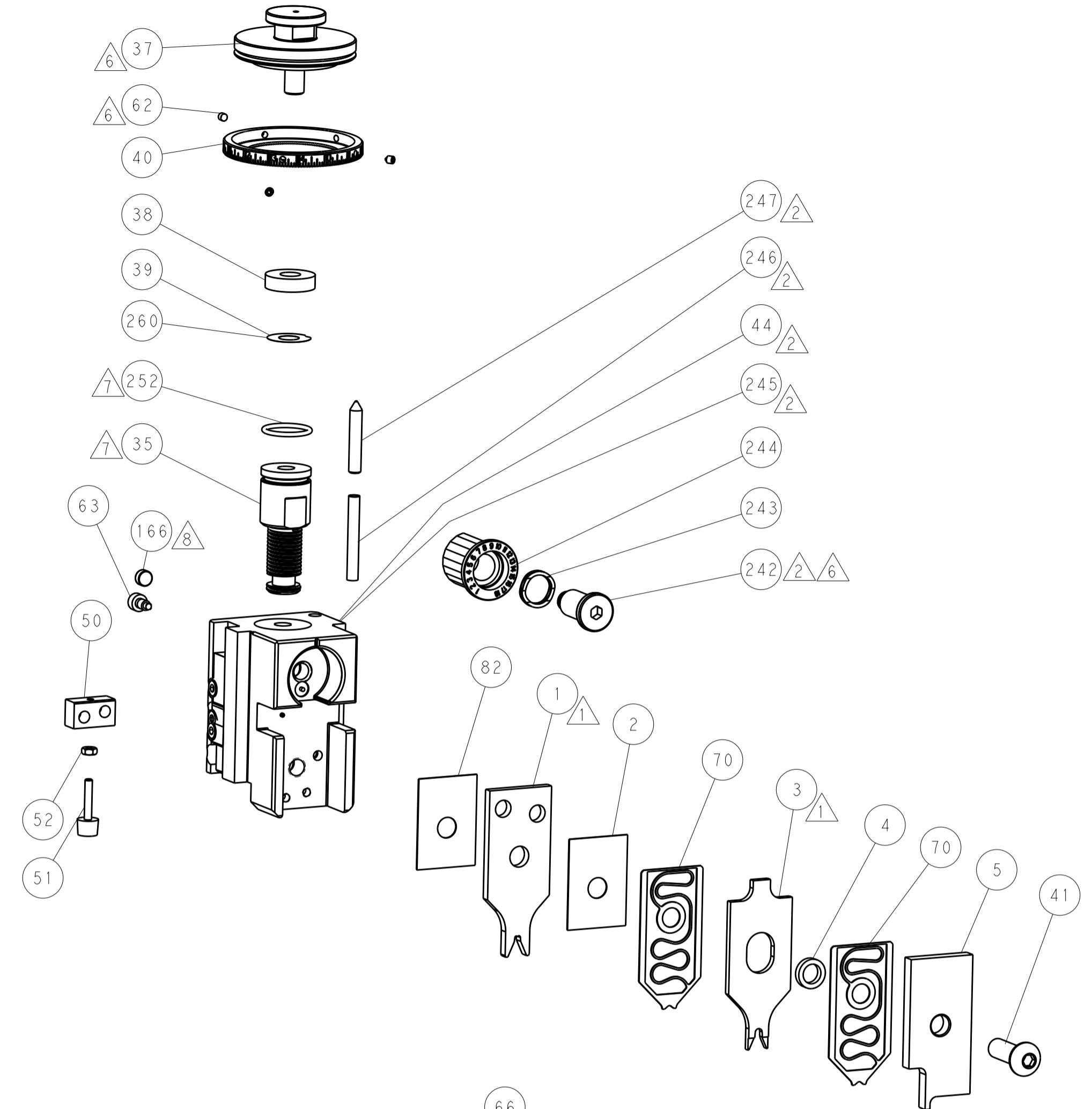
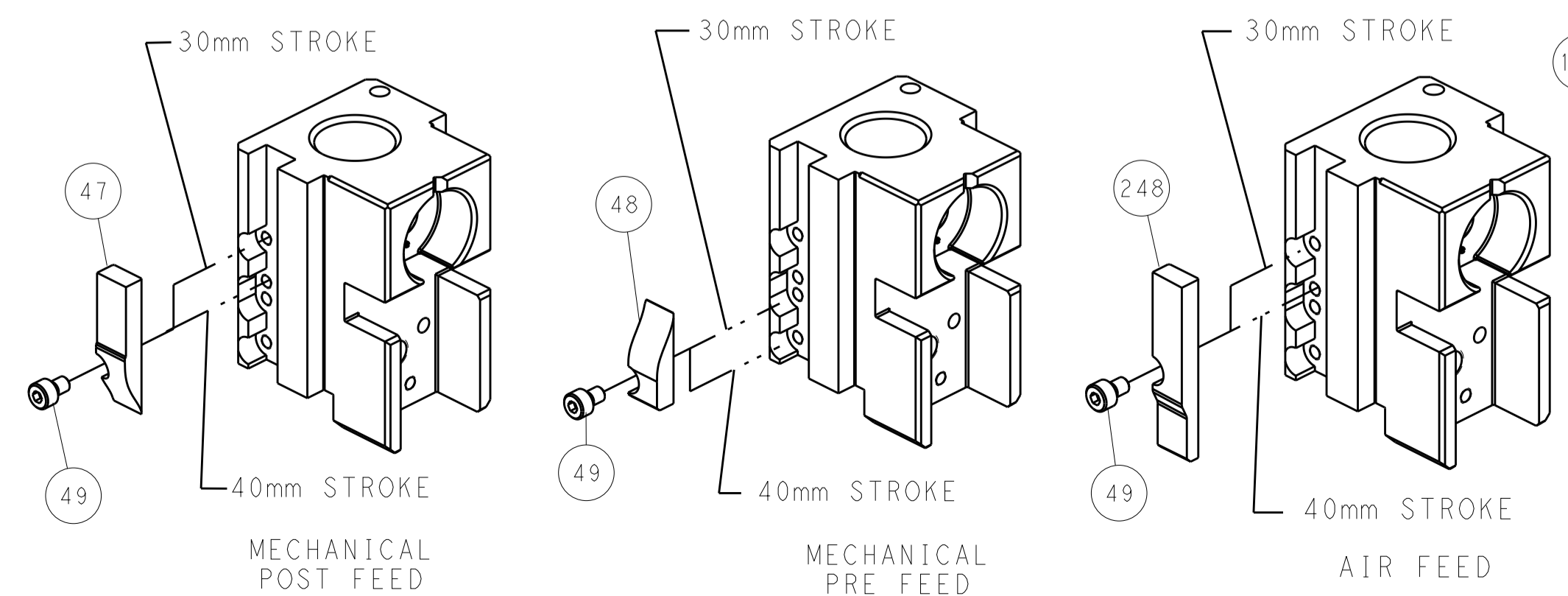
### PNEUMATIC



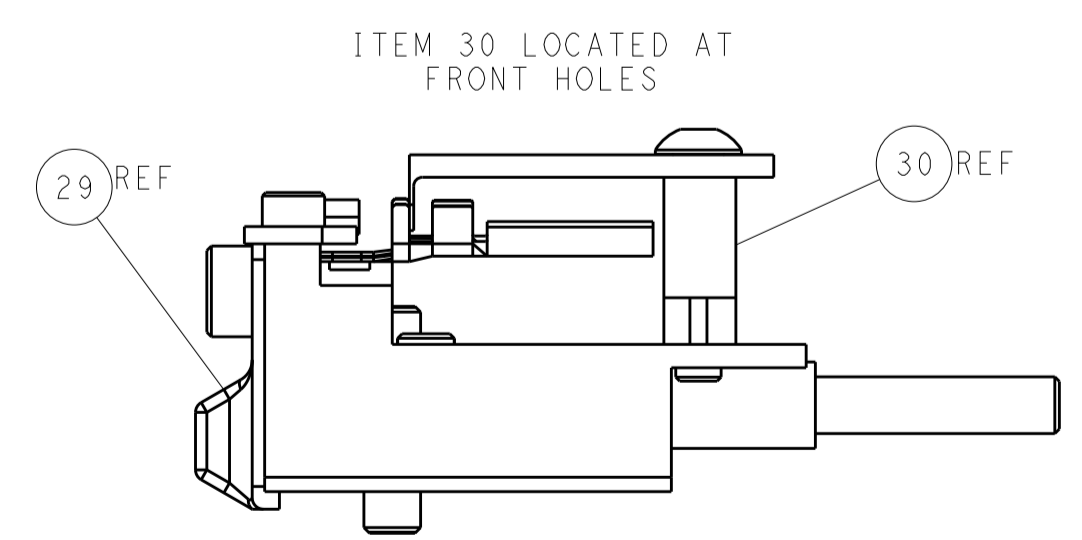
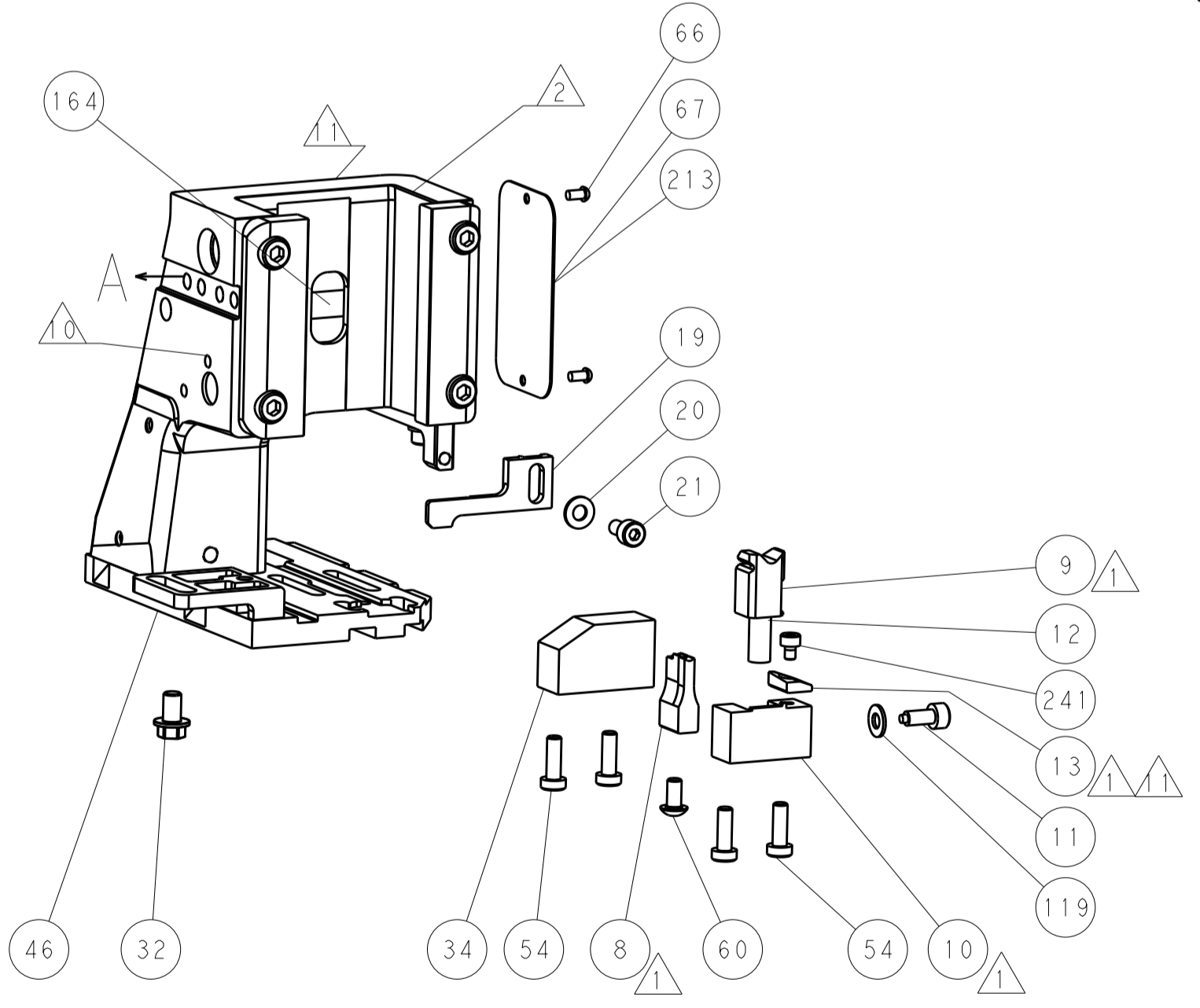
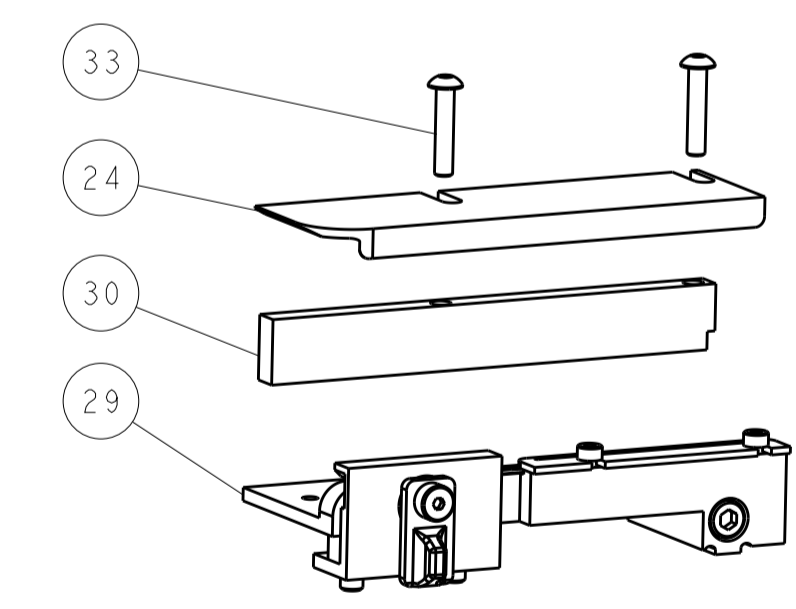
### SERVO LATCH PLATE



### CAM POSITIONS



TERMINAL SUPPORT LOCATION



ITEM 30 LOCATED AT FRONT HOLES

FEED TRACK POSITION GUIDE BY INSULATION BARREL

**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: R. KNEPPER 10-Oct-13		TE Connectivity	
mm	0 PLC	±		CHK: G. BAILEY 10-Oct-13	Harrisburg, PA 17105-3608		
	1 PLC	±		APVD: M. CLIFFORD 10-Oct-13	NAME: Ocean Side Feed Applicator		
	2 PLC	±		PRODUCT SPEC:	SIZE: CAGE CODE: DRAWING NO:		RESTRICTED TO:
	3 PLC	±		APPLICATION SPEC:	A11 00779 ©=2266112		
	4 PLC	±		WEIGHT:	Customer Accessible Production Drawing		
MATERIAL:	FINISH:			SCALE: 1:2	SHEET 2 OF 4	REV: B2	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1
	2-2266112-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2266112-4	-	-	-
	2-2266112-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266112-5	1901094-3	-	2168400-6 (QUANTITY 2)
	2-2266112-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338683-8	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338683-8	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2266112-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266112-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-
	7-2266112-8	B	APPLICATOR CONVERSION KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
	2.62 mm [ .103 ]	F
INSUL	3.20 mm [ .126 ]	O
APPLICATOR INSTRUCTIONS 408-10389		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø3.15-3.56mm [ .124-.140 ]
7-2266113-8	Ø2.72-3.12mm [ .107-.123 ]
7-2266114-8	Ø2.29-2.69mm [ .090-.106 ]
7-2266115-8	Ø1.91-2.26mm [ .075-.089 ]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.44-5.72 mm [ .175-.225 IN ]		Ø3.15-3.56 mm [ .124-.140 IN ]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.44-5.72 mm [ .175-.225 IN ]		Ø3.15-3.56 mm [ .124-.140 IN ]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [ .070+.001/-.002 ]	5.6
2.50mm2	1.73+0.03/-0.05 [ .068+.001/-.002 ]	6.1
14 AWG	1.65+0.03/-0.05 [ .065+.001/-.002 ]	6.7
2.00mm2	1.63+0.03/-0.05 [ .064+.001/-.002 ]	6.9
1.50mm2	1.50+0.03/-0.05 [ .059+.001/-.002 ]	8.2
16 AWG	1.47+0.03/-0.05 [ .058+.001/-.002 ]	8.5
1.00mm2	1.40+0.03/-0.05 [ .055+.001/-.002 ]	9.3

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4  
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266112-4  
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266112-5
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.  
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.
- TERMINAL LUBRICANT IS RECOMMENDED.

**\*WARNING**  
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-78 -77 -27 -25 -22 -21	PART NO	DESCRIPTION	ITEM NO
-	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	2119640-1	PUSH ROD, AIR FEED	250

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

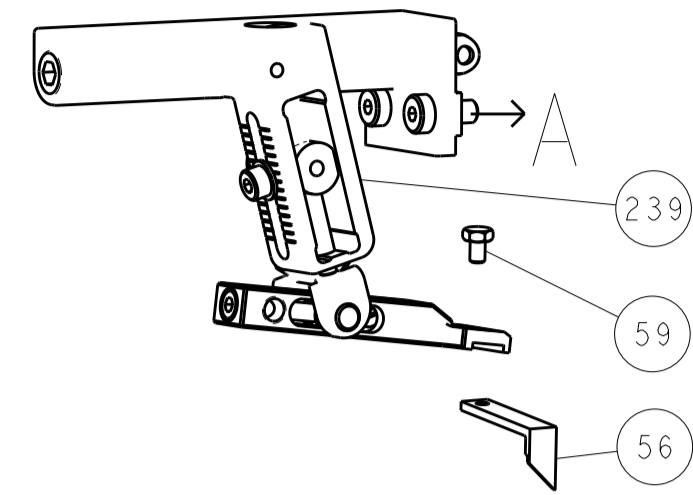
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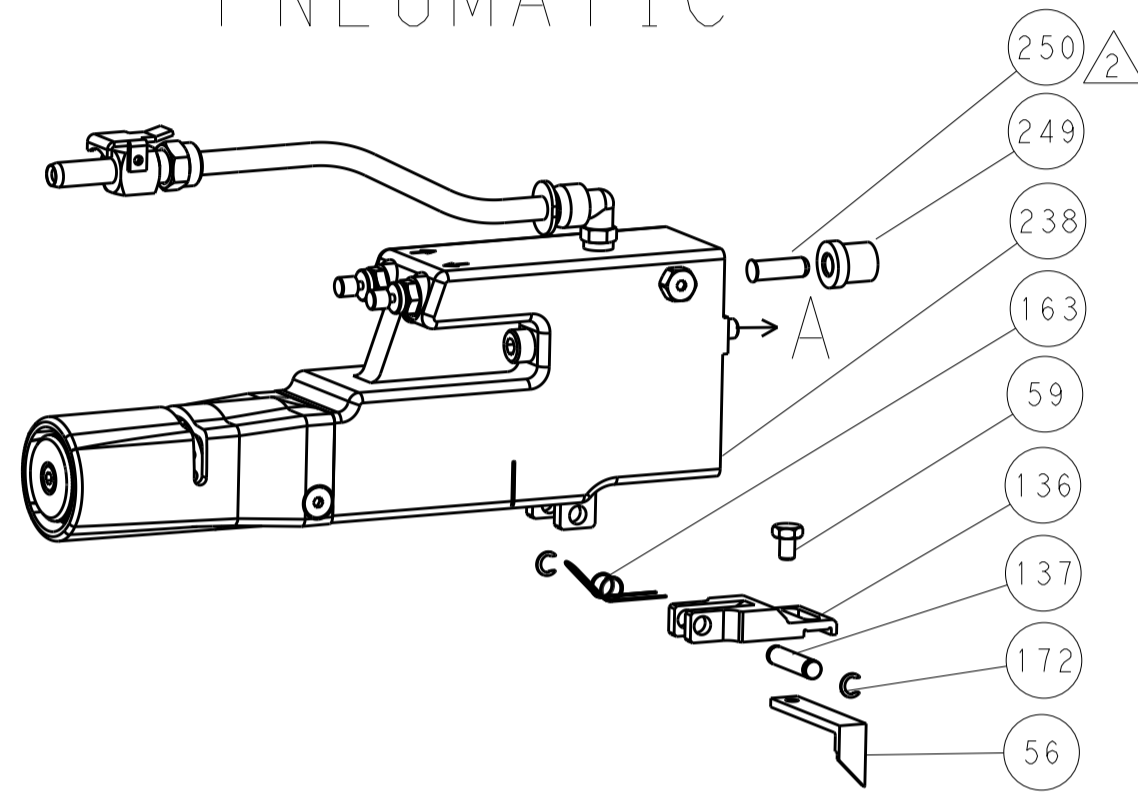
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		THIS IS A PRELIMINARY DRAWING. IT IS SUBJECT TO CHANGE AND TO THE REQUIREMENTS OF THE CUSTOMER. THE CUSTOMER IS RESPONSIBLE FOR VERIFYING THE DIMENSIONS AND TOLERANCES OF THE PARTS TO BE USED IN THE ASSEMBLY. DATE: 10-Oct-13 CHK: R. KNEPPER G. BAILEY DATE: 10-Oct-13 APVD: M. CLIFFORD		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2266112 RESTRICTED TO: B2	
MATERIAL:		FINISH:		WEIGHT:		Customer Accessible Production Drawing	
				SCALE: 1:2		SHEET 3 OF 4	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DMN	APVD
		-		SEE SHEET 1			

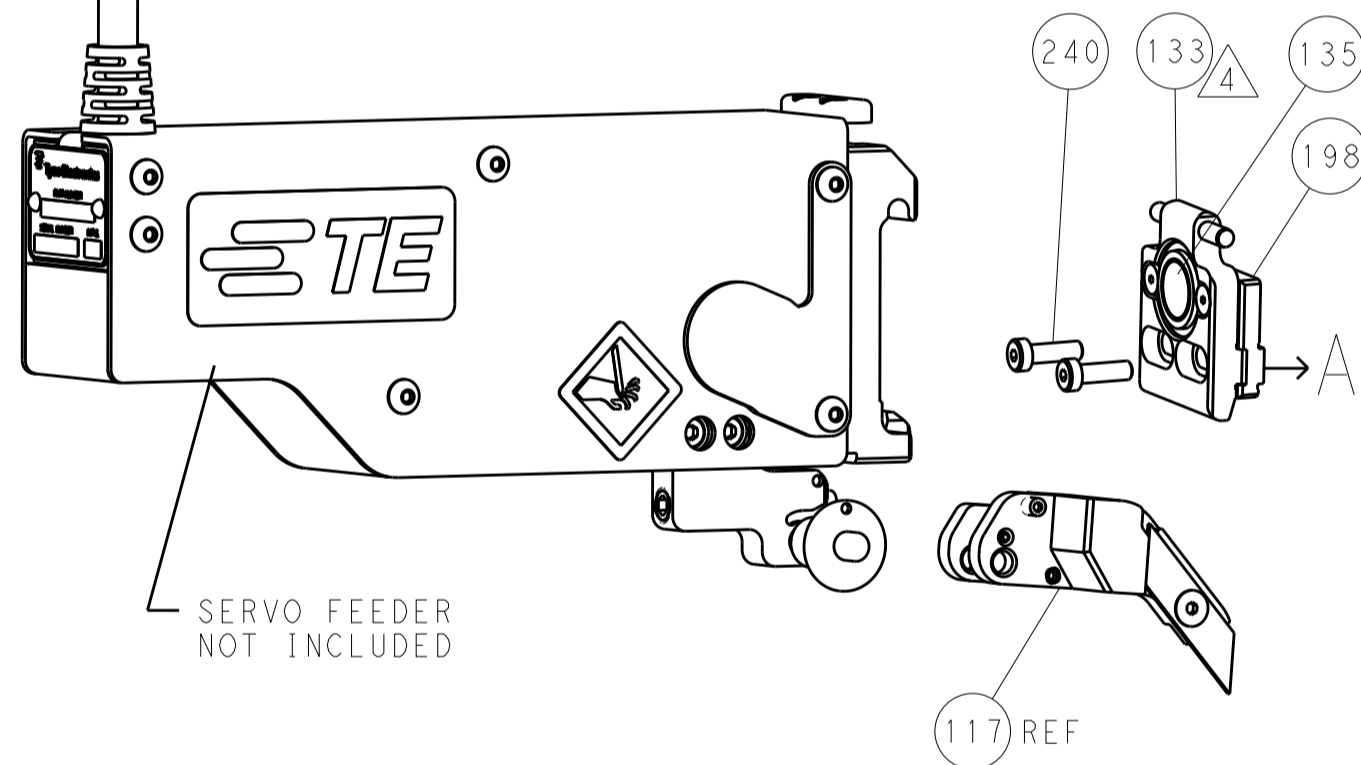
# FEED TYPE MECHANICAL



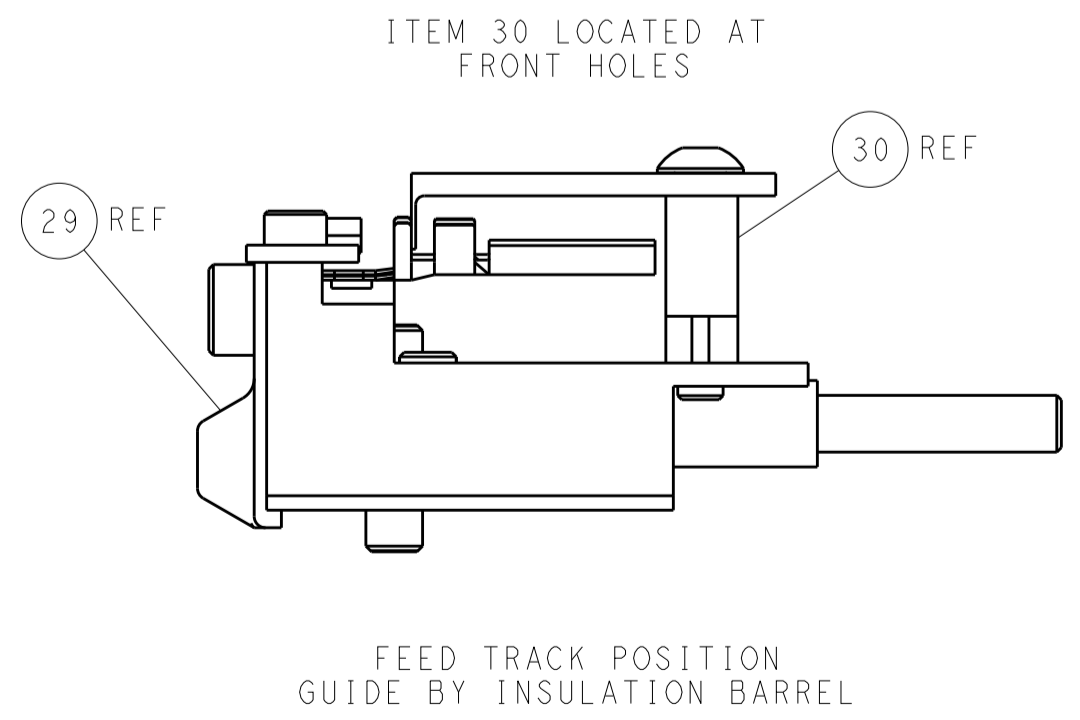
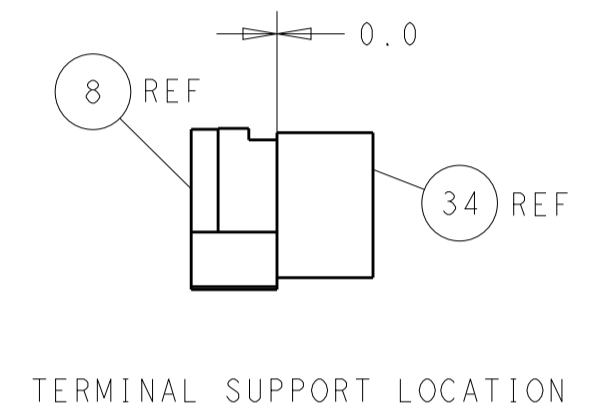
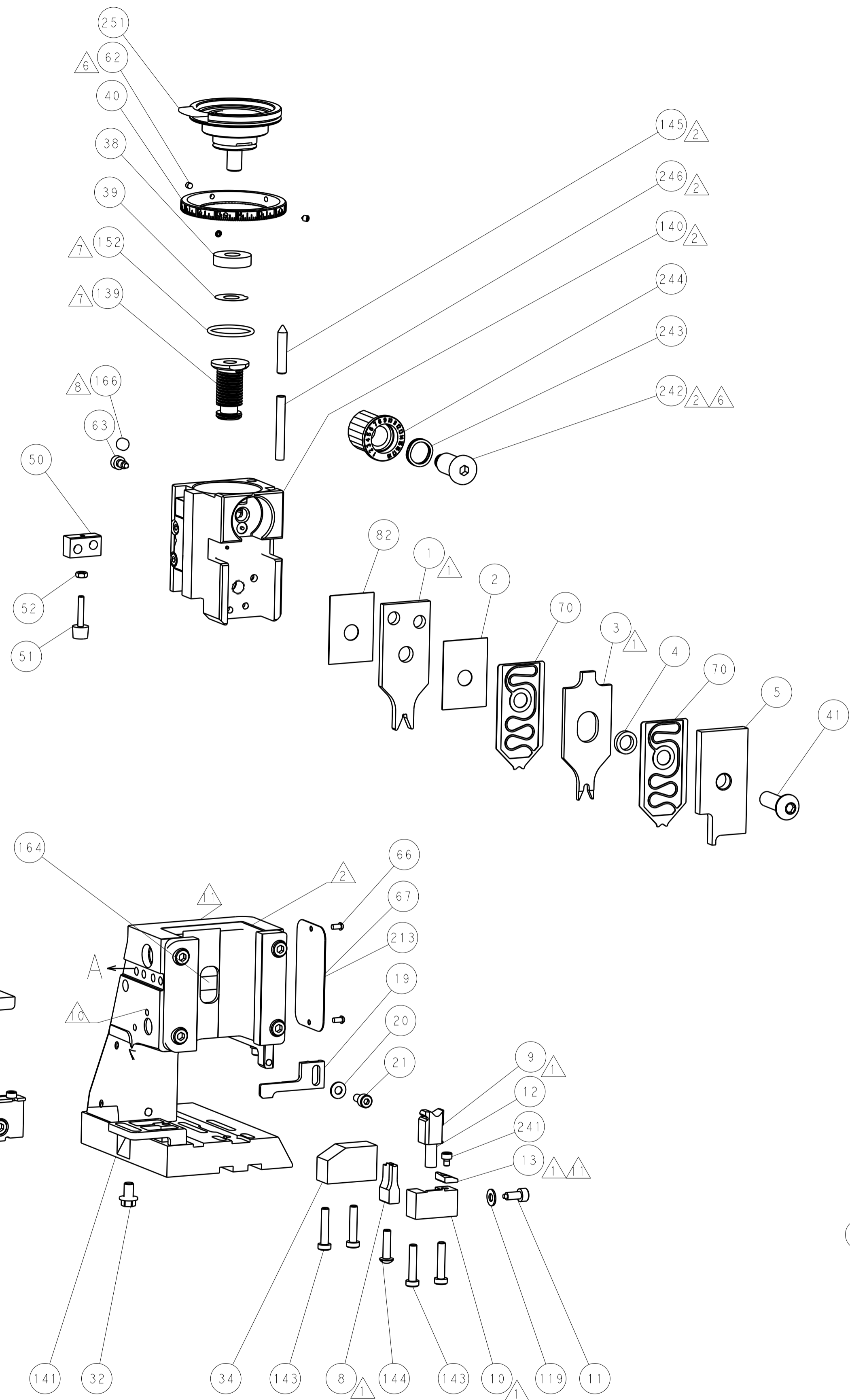
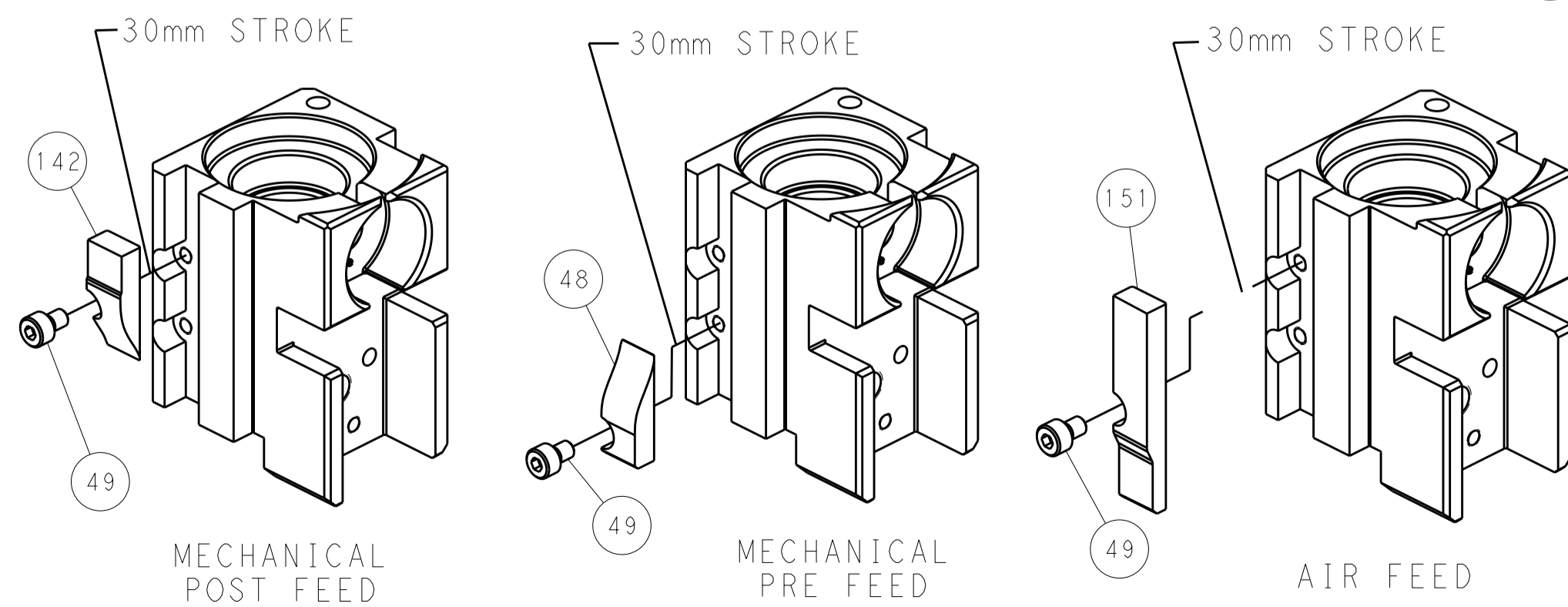
# PNEUMATIC



# SERVO LATCH PLATE



# CAM POSITIONS



**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: R. KNEPPER 10-Oct-13		CHK: G. BAILEY 10-Oct-13		APVD: M. CLIFFORD 10-Oct-13		NAME: Ocean Side Feed Applicator	
mm	0 PLC	±		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	STE TE Connectivity Harrisburg, PA 17105-3608			
	1 PLC	±		SCALE	1:2	SHEET 4 OF 4	REV B2	Customer Accessible Production Drawing			
	2 PLC	±		A1 00779 ©=2266112							
	3 PLC	±									
	4 PLC	±									
	ANGLES	±									
MATERIAL	FINISH										