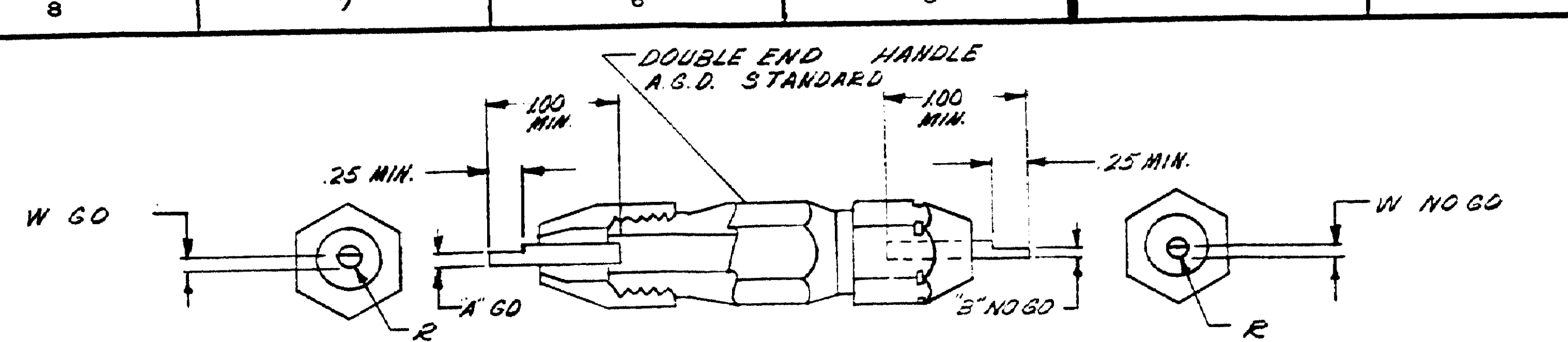
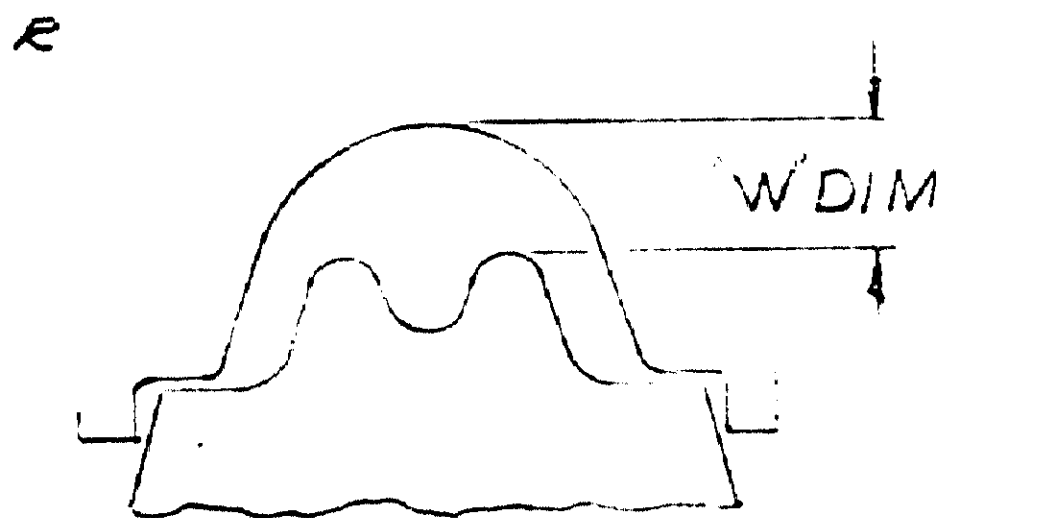


SECTION A-A



SUGGESTED PLUG GAGE DESIGN FOR W'CRIMP

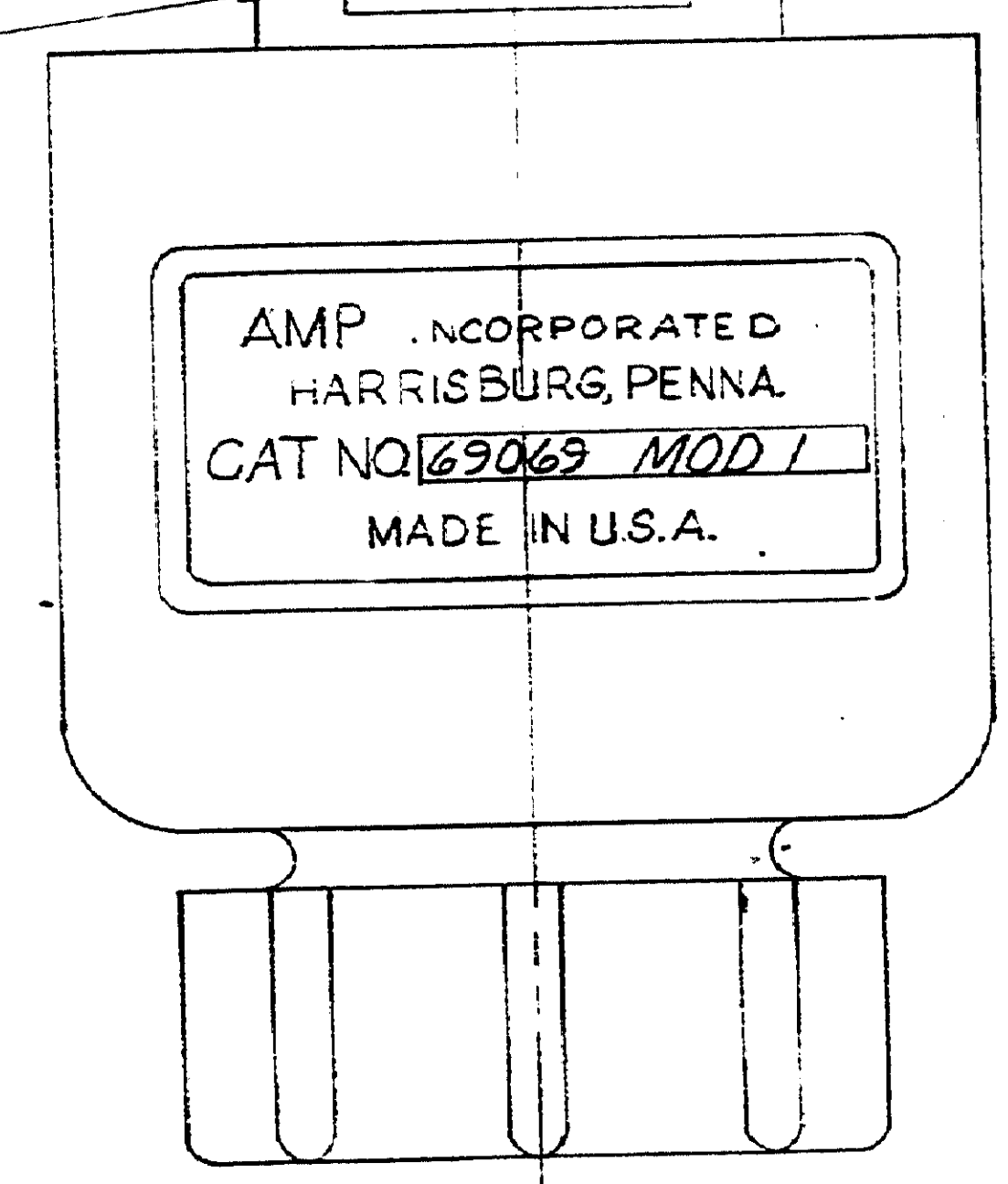


ENLARGED VIEW OF CRIMP

SIZE	GO	NO GO	PLM
8	.086	.100	.14
6	.123	.137	.16
4	.159	.173	.22
2	.190	.204	.25

△ WHEN REPLACING CYLINDER ITEM #28 ASSEMBLE CYLINDER TIGHT TO HEAD ASS'Y, CENTER PUNCH THRU #4-40 HOLE. REMOVE CYLINDER & DRILL .093 D X .06 D.P. INSERT SCREW ITEM #20

SUPERSEDED BY 69069 MOD-V # I.S. 1745



1	47322	INDENTER	15
1	301703	SPRING	14
1	48734	CYLINDER	13
1	301725	CAP - PLASTIC	12
1	1-21053-0	PACKING - O RING	11
1	2-21053-5	PACKING - O RING	10
1	1-21107-1	WASHER	9
1	23241-1	BALL	8
1	3-23147-2	SPRING	7
1	7-3061055	SCREW (8-32 UNC-3A) .09 LONG	6
1	21061-1	SCREW (4-40 UNC-3A) .125 LONG	5
1	21025-4	WASHER	4
1	4-305927-0	SCREW (8-32 UNC-2A) .350 LONG	3
1	301710	PIN - RETAINING	2
4	21045-8	PIN - RETAINING	1
1	2-21028-4	PIN ROLL	0
2	1-21045-3	RING - RETAINING	0
1	3-21028-5	PIN ROLL	0
1	304029	SPRING	0
1	2-305927-5	SCREW (10-32 UNF-3A) .31 LONG	0
1	304028	SPRING STOP	0
1	301712	SPRING	0
1	301707	PIN - RETAINING	0

ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

DIMENSIONS IN INCHES DO NOT SCALE PRINT

REVISION RECORD		REVISION RECORD		REVISION RECORD		REVISION RECORD		REVISION RECORD		REVISION RECORD		REVISION RECORD		REVISION RECORD	
REV	DESCRIPTION	DATE	BY	CHK	DATE	BY	CHK	DATE	BY	CHK	DATE	BY	CHK	DATE	BY
1	REV. 1 SUPERSEDED BY I.S. 1745														
2	REVISED														
3	REVISED														
4	REVISED														
5	REVISED														
6	REVISED														
7	REVISED														
8	REVISED														
9	REVISED														
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11	REVISED														
12	REVISED														
13	REVISED														
14	REVISED														
15	REVISED														
16	REVISED														

NO.	DESCRIPTION	DATE	BY	CHK
1	69069 MOD-1	9-2-65	E.H. Fike	
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NO.	DESCRIPTION	DATE	BY	CHK
1	69069 MOD-1	9-2-65	E.H. Fike	
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NO.	DESCRIPTION	DATE	BY	CHK
1	69069 MOD-1	9-2-65	E.H. Fike	
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NO.	DESCRIPTION	DATE	BY	CHK
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NO.	DESCRIPTION	DATE	BY	CHK
1	69069 MOD-1	9-2-65	E.H. Fike	
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