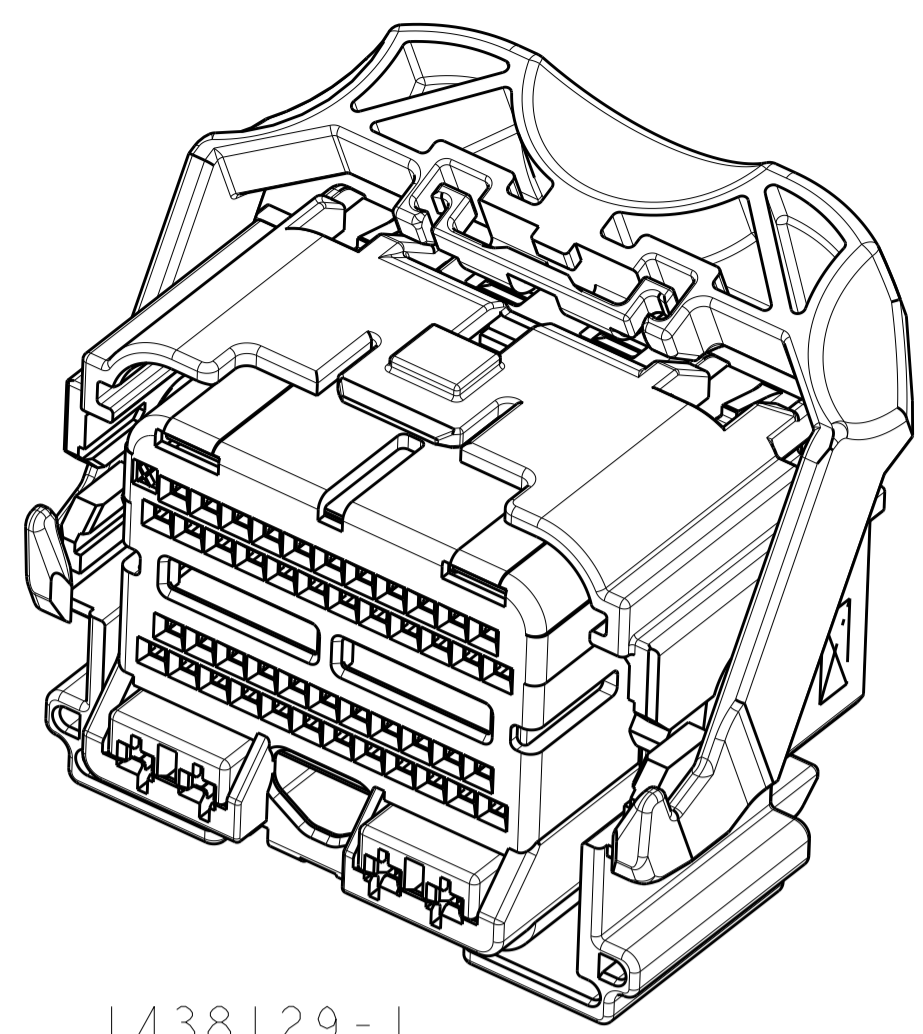
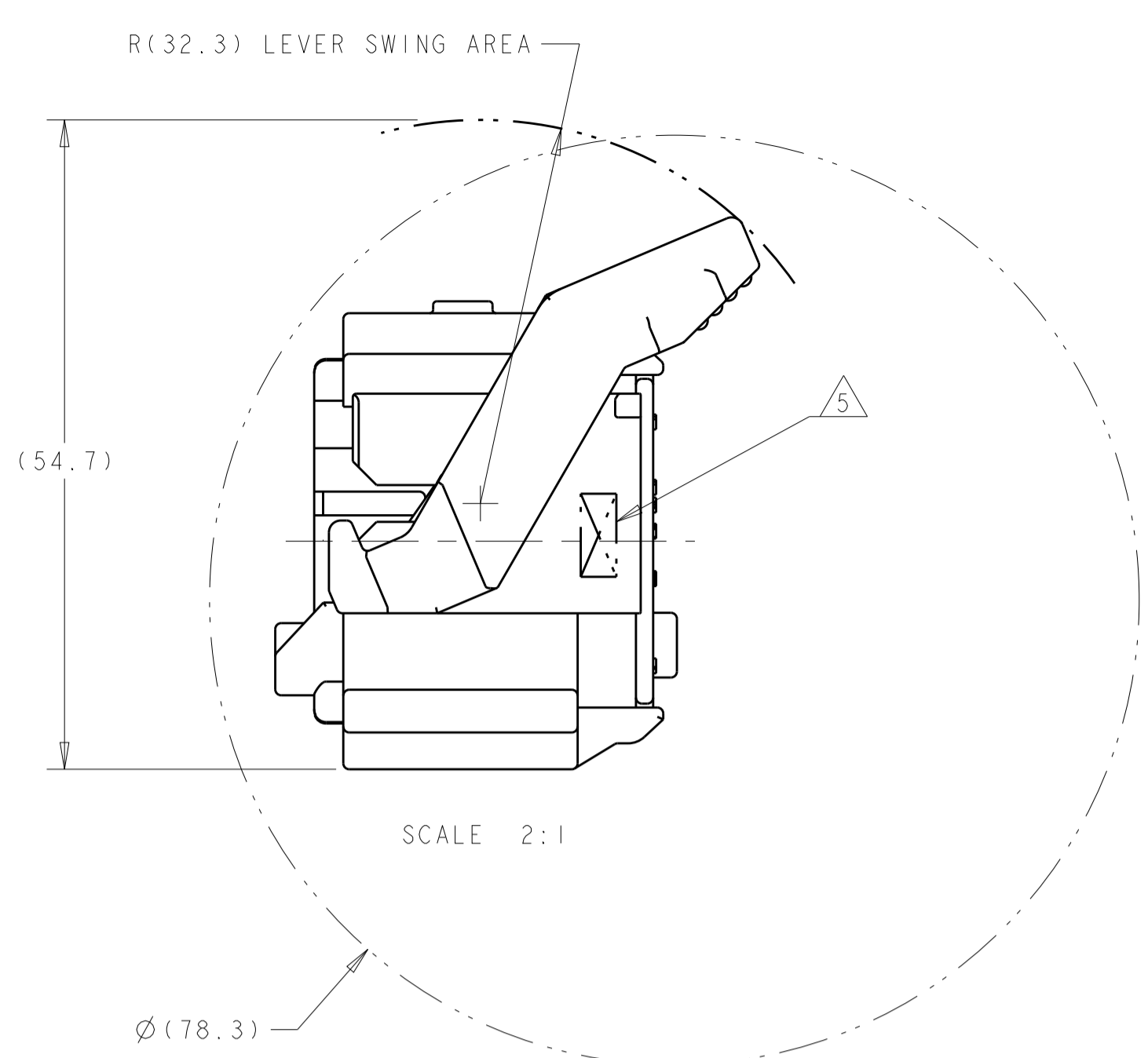
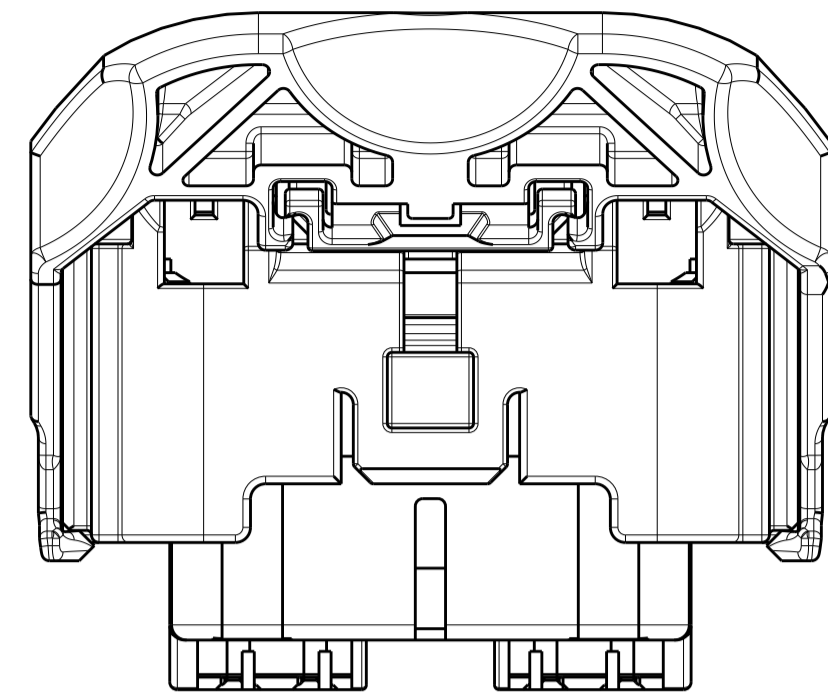


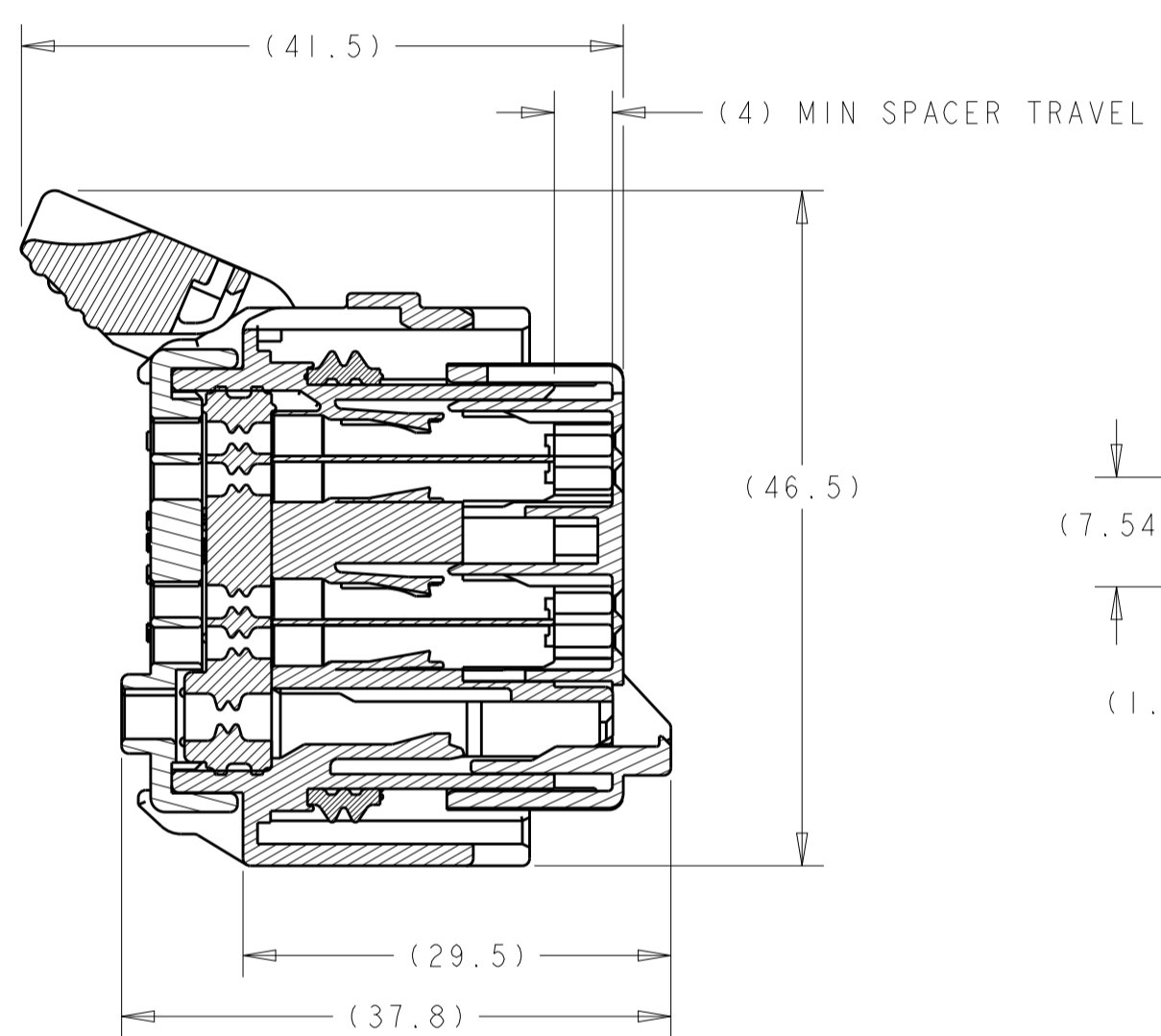
REVISIONS				
P.	LTM	DESCRIPTION	DATE	APVD
F32		REVISED PER ECO-16-003418	08MAR2016	DLD DCM
F33		REVISED PER ECO-16-018427	25JAN2017	DLD DCM



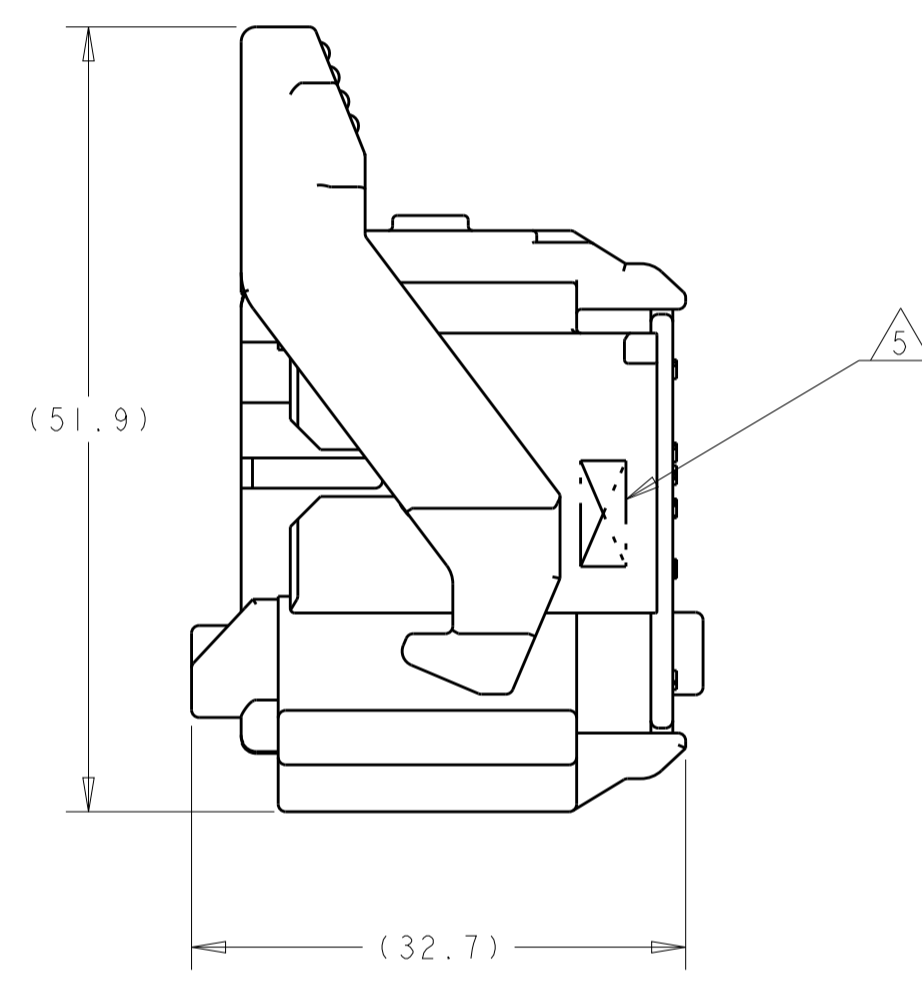
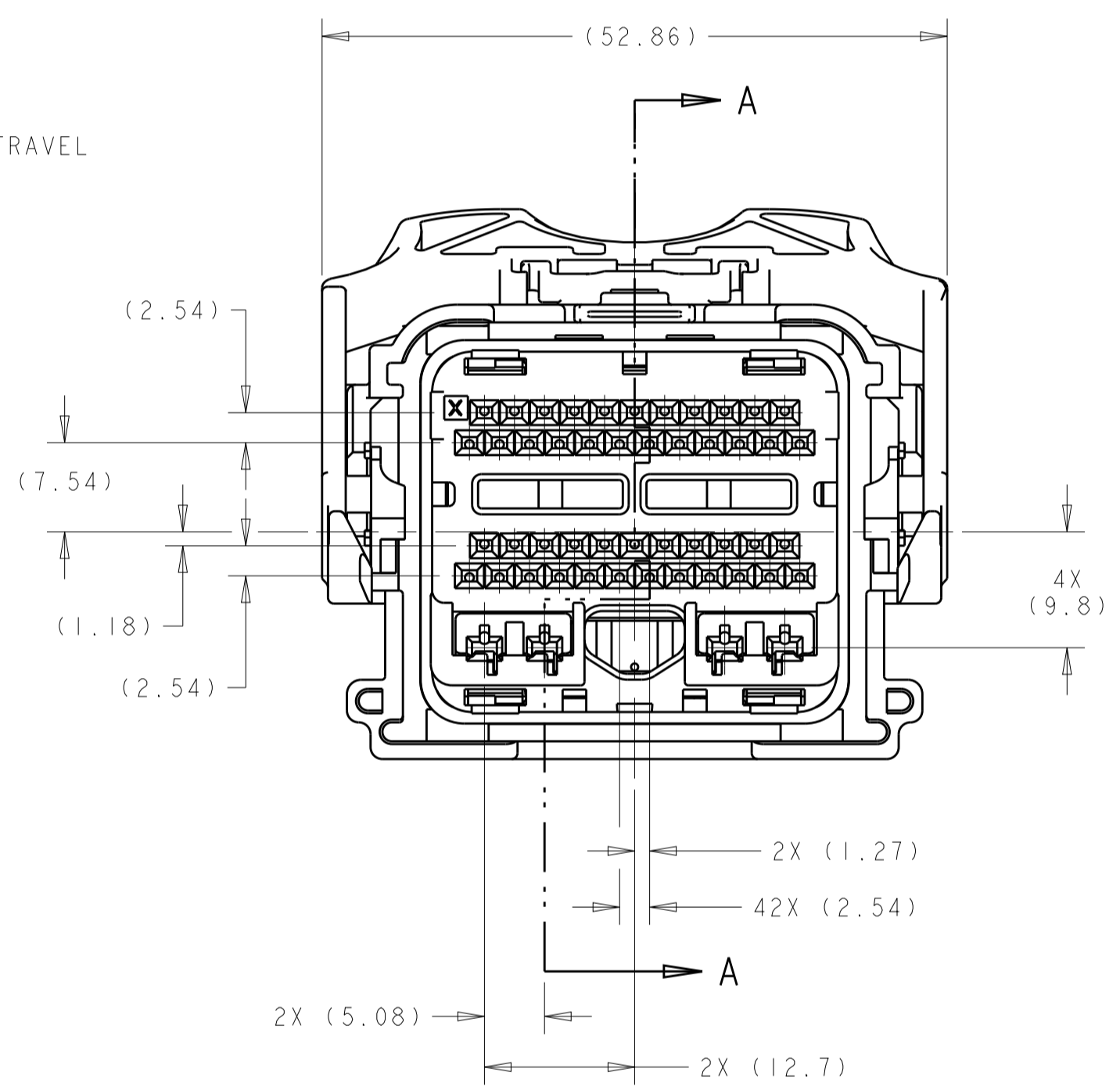
1438129-1  
SHOWN WITH SPACER  
IN SEATED POSITION



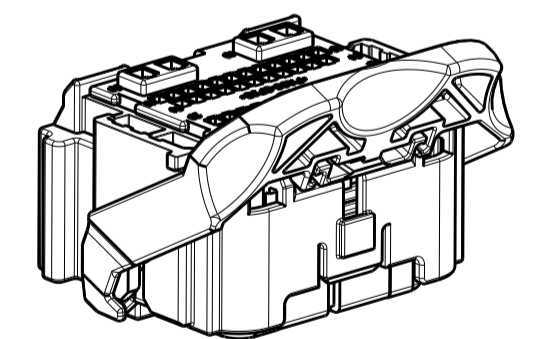
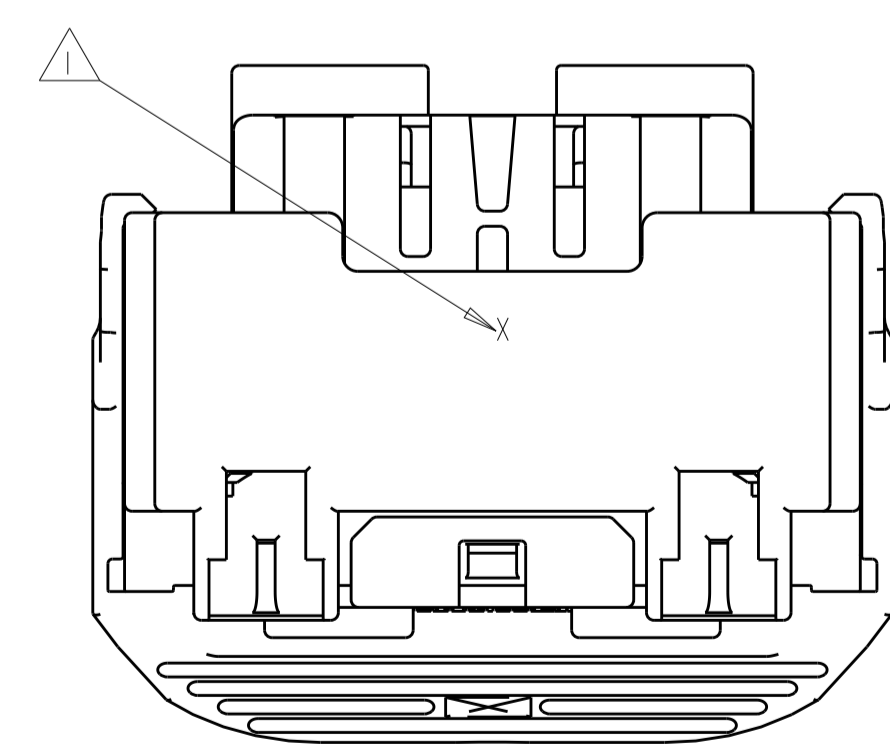
- 1. PRINT PART NUMBER (5S4T-14A464-L\*-\*\*\*, 5S4T-14A464-M\*-\*\*\*, 5S4T-14A464-N\*-\*\*\*) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-\*)) PART NUMBERS.
- 2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:  
33012-0002 TIN 0.50-1.50mm<sup>2</sup>
- 3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
- 4. REFERENCE TO CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5. COMPANY LOGO.



SECTION A-A  
SPACER AND LEVER IN  
PRE-SEATED POSITION  
(DELIVERY CONDITION)



SHOWN WITH CAM  
LEVER AND SPACER  
IN LOADED POSITION



SCALE 1:1

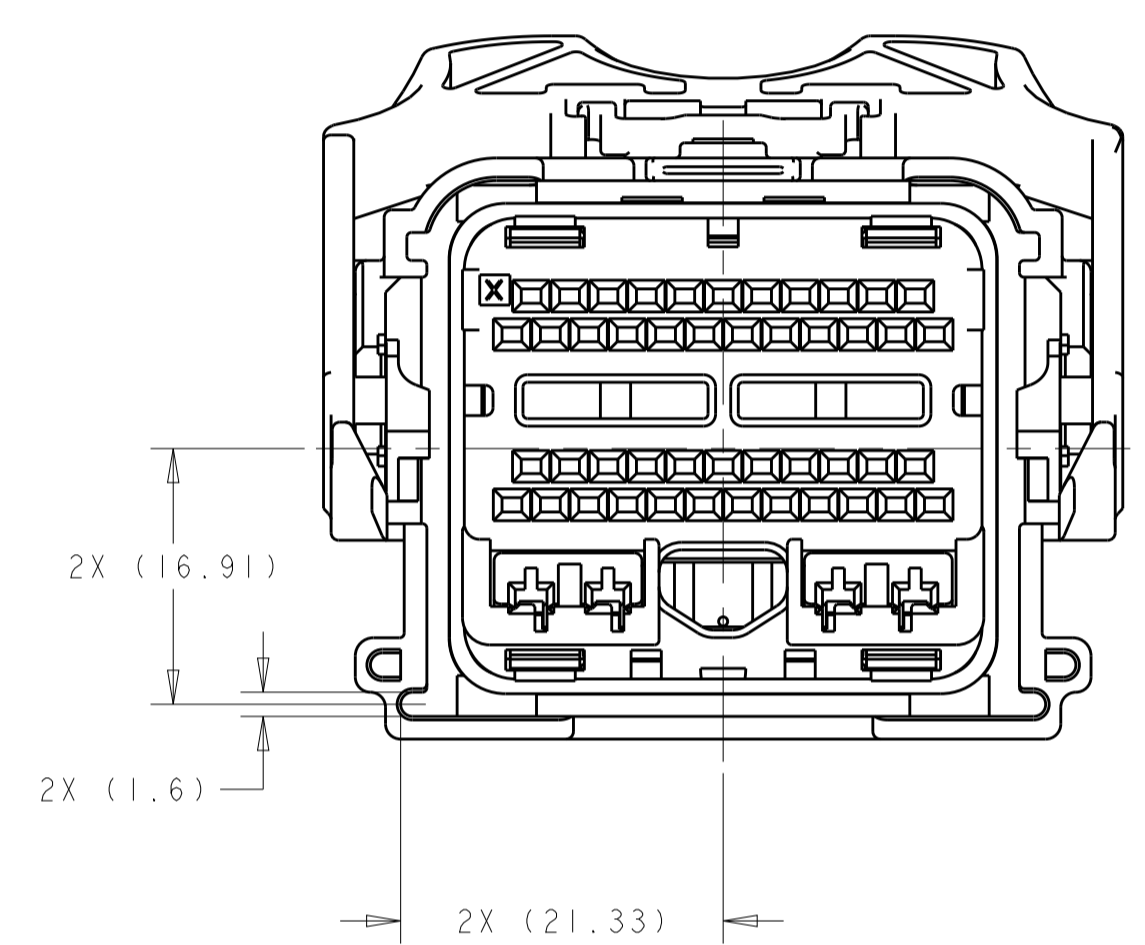
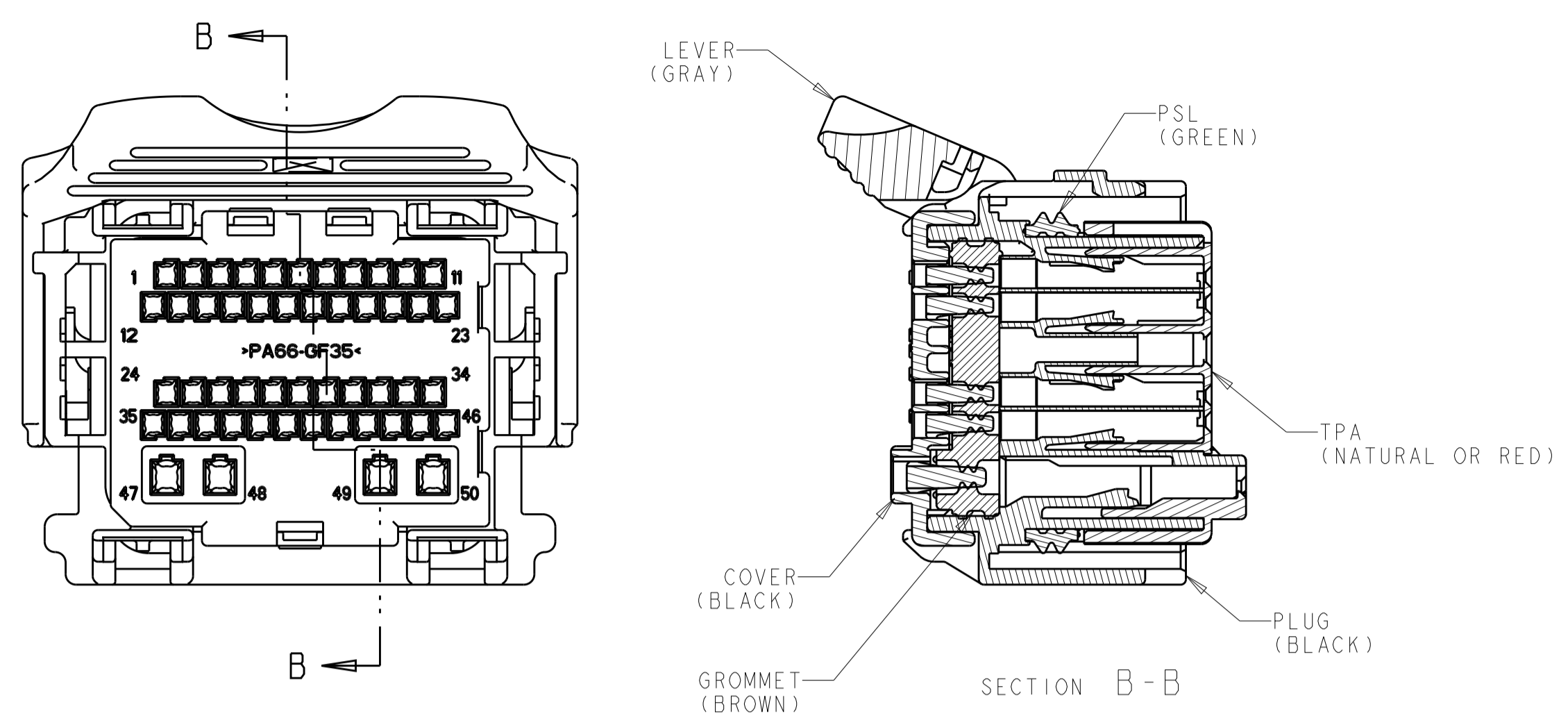
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	I393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	I393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	I393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	I393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	I393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	I393364-1	COPPER ALLOY/GOLD PLATE	22AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

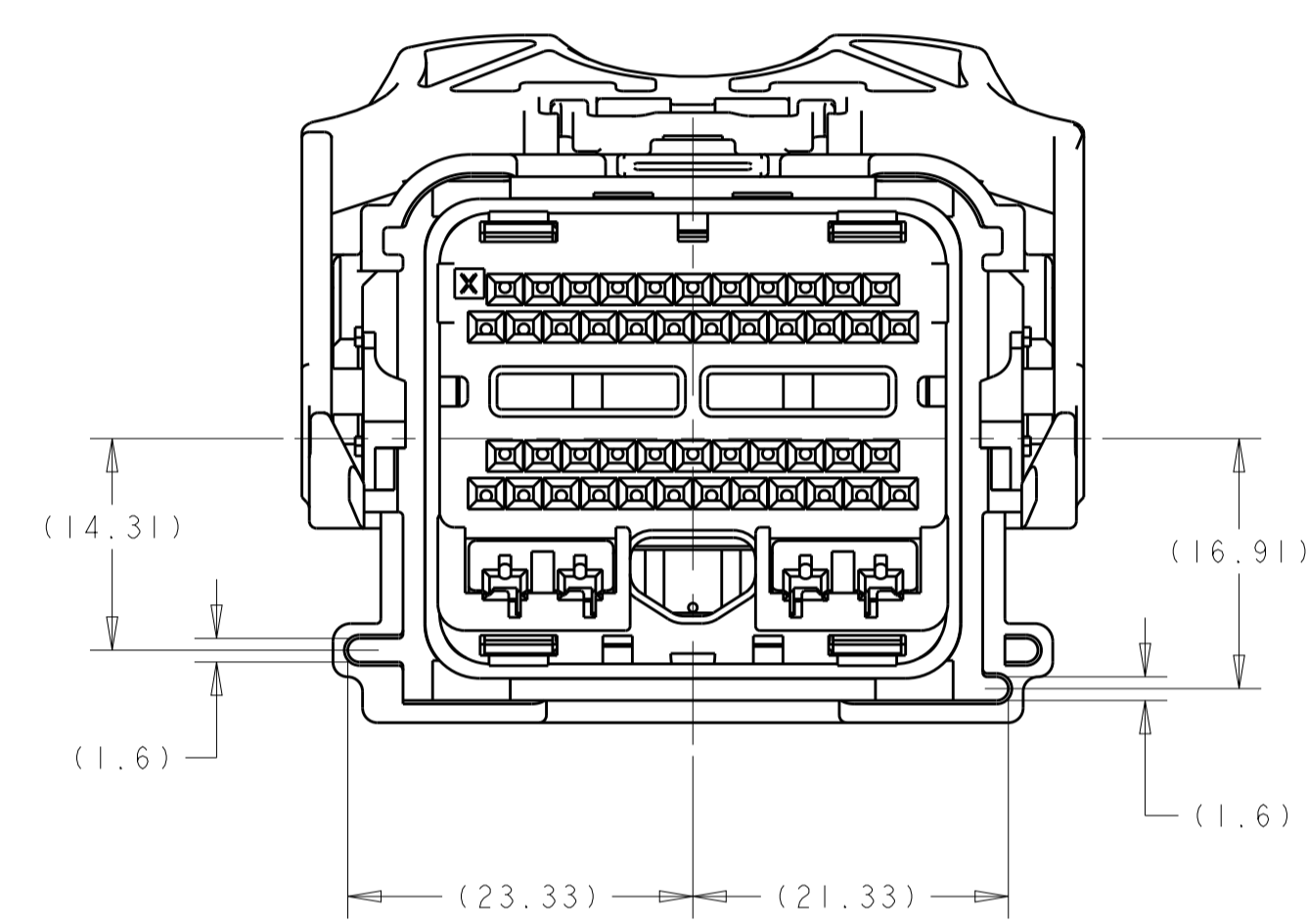
SEE TABLES  
SHEETS 3 THRU 7  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM
0 PLC ±0.3		PRODUCT SPEC: -	SIZE: CAGE CODE: DRAWING NO: A100779C=1438129
1 PLC ±0.10		APPLICATION SPEC: -	RESTRICTED TO: -
2 PLC ±0.10		WEIGHT: -	SCALE: 1:1 SHEET 1 OF 10 REV: F33
3 PLC ±0.10		CUSTOMER DRAWING	
4 PLC ±0.10			
ANGLES ±1°			
FINISH: -			

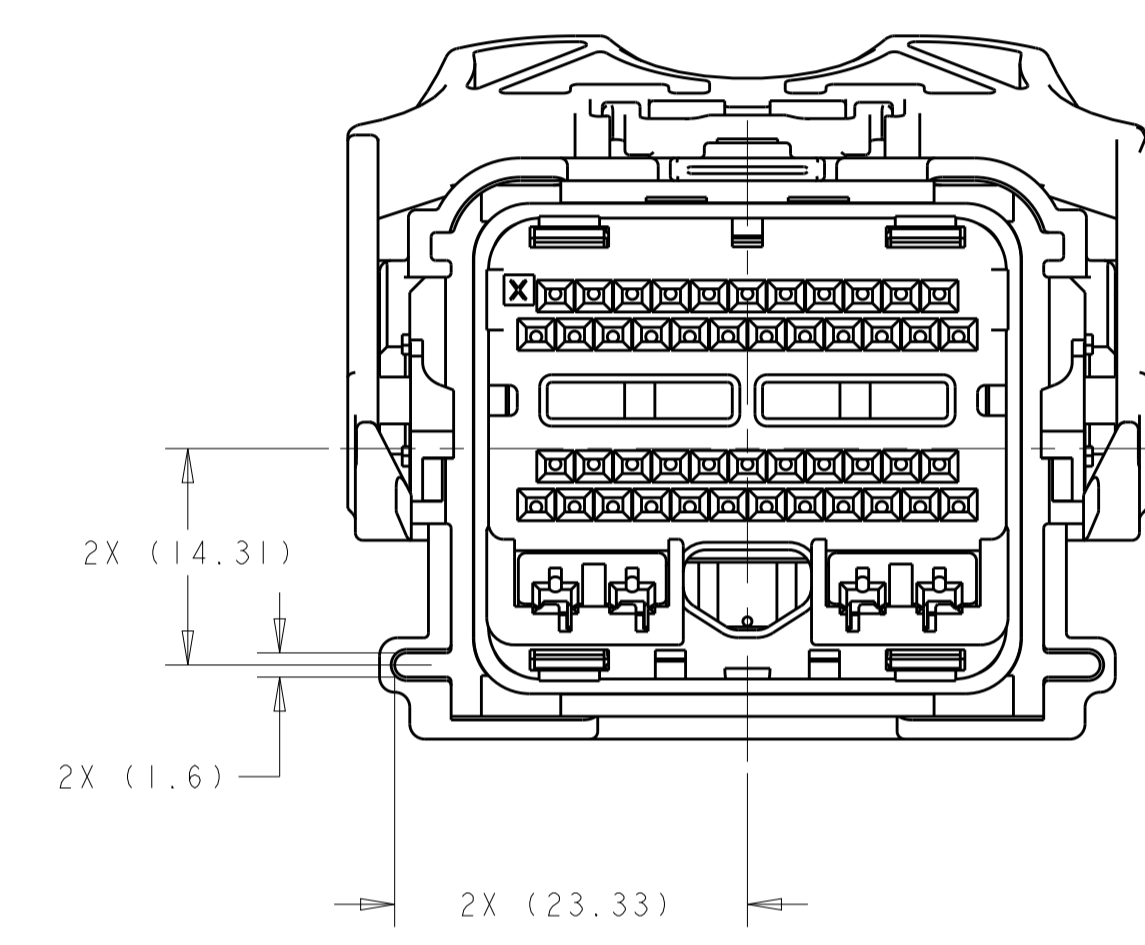
REVISIONS				
P.	LTM	DESCRIPTION	DATE	APPV
-	-	SEE SHEET 1	-	-



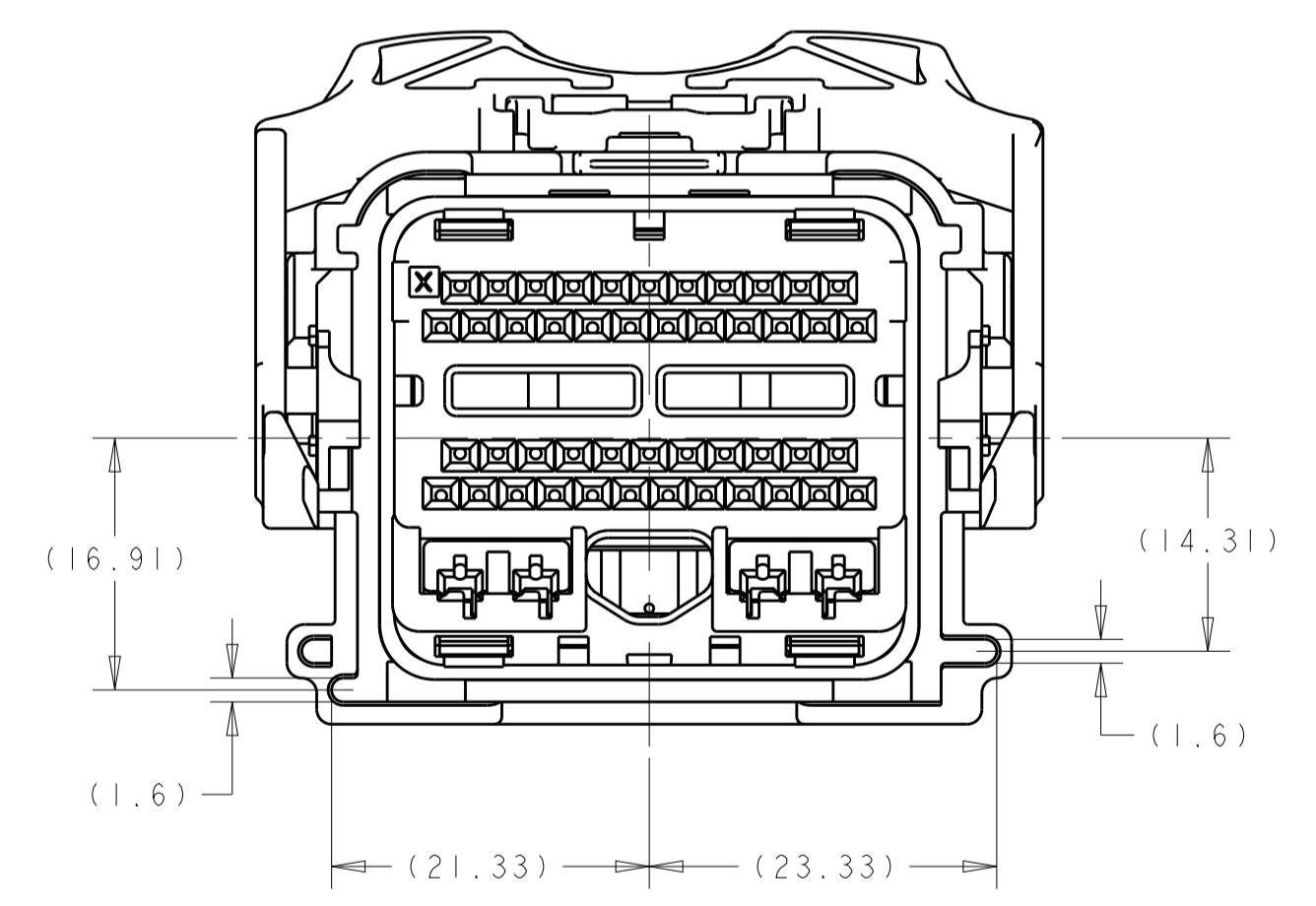
1438129-1  
KEYING OPTION "A"



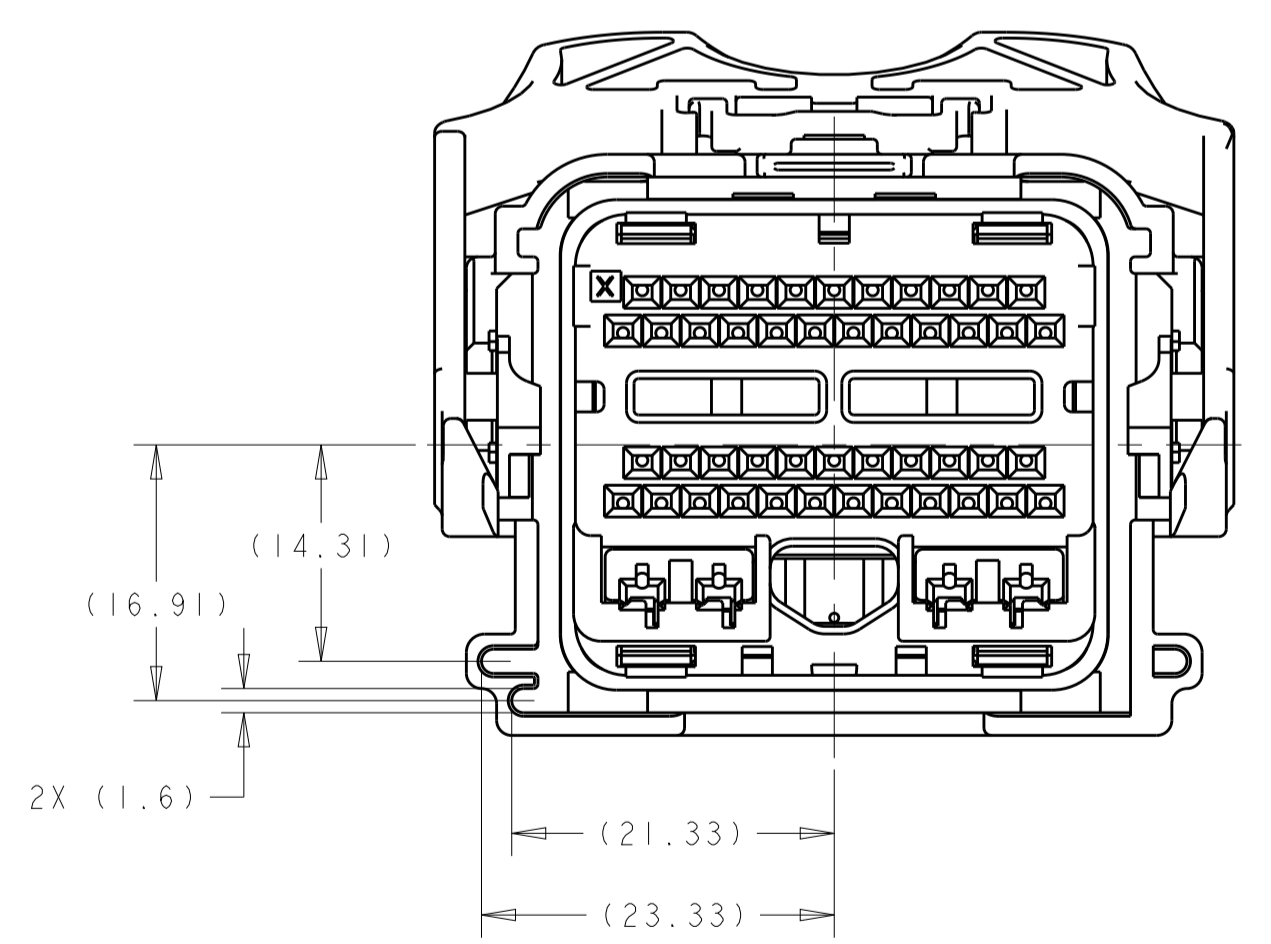
1438129-2  
KEYING OPTION "B"



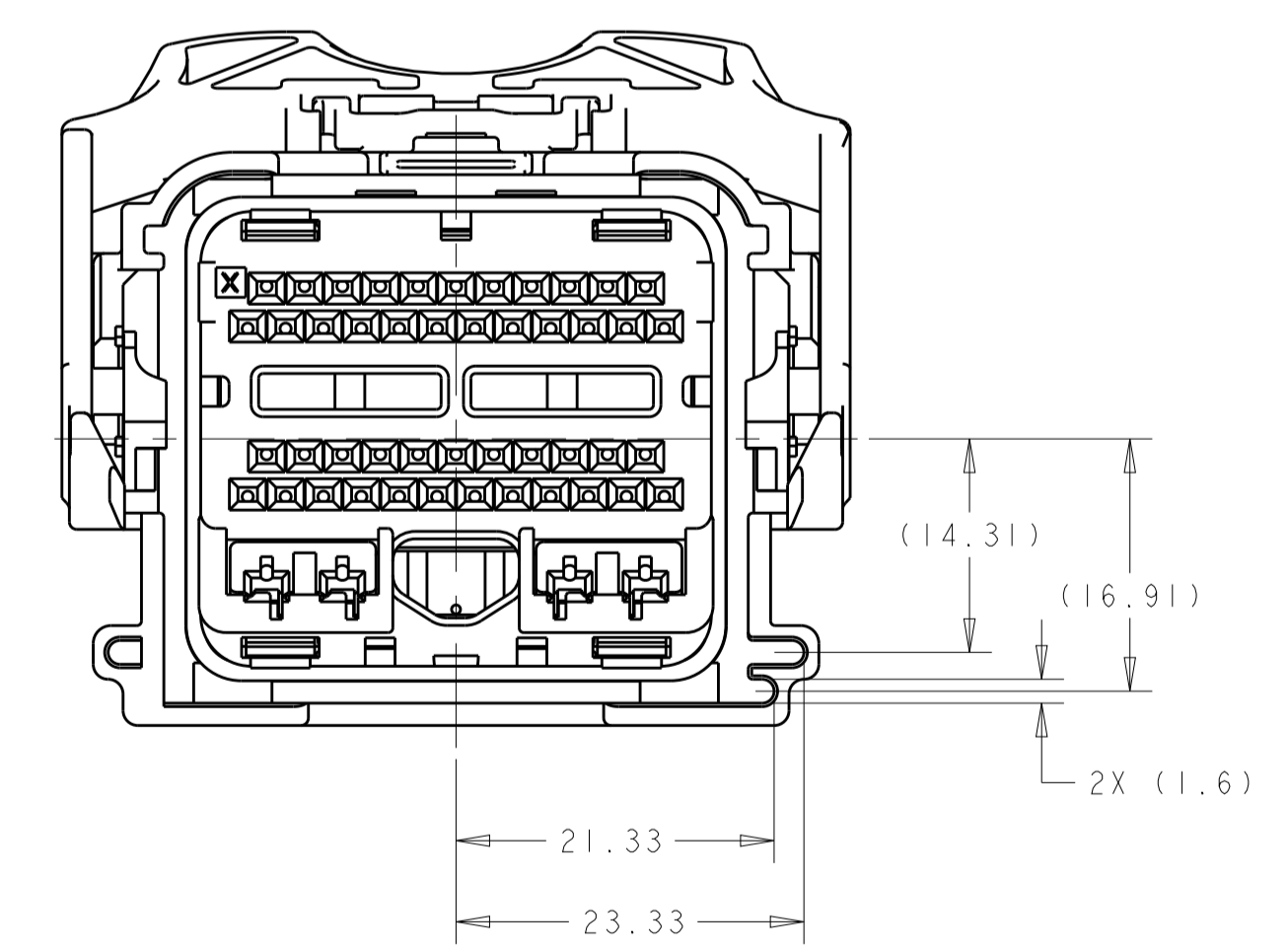
1438129-3  
KEYING OPTION "C"



1438129-4  
KEYING OPTION "D"



1438129-5  
KEYING OPTION "E"



1438129-6  
KEYING OPTION "F"

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DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM
0 PLC ±	1 PLC ±0.3	PRODUCT SPEC	SIZE: CAGE CODE: DRAWING NO:
2 PLC ±0.10	3 PLC ±	APPLICATION SPEC	RESTRICTED TO
4 PLC ±	ANGLES ±	WEIGHT	A100779C=1438129
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE: 2:1 SHEET 2 OF 10 REV: F33









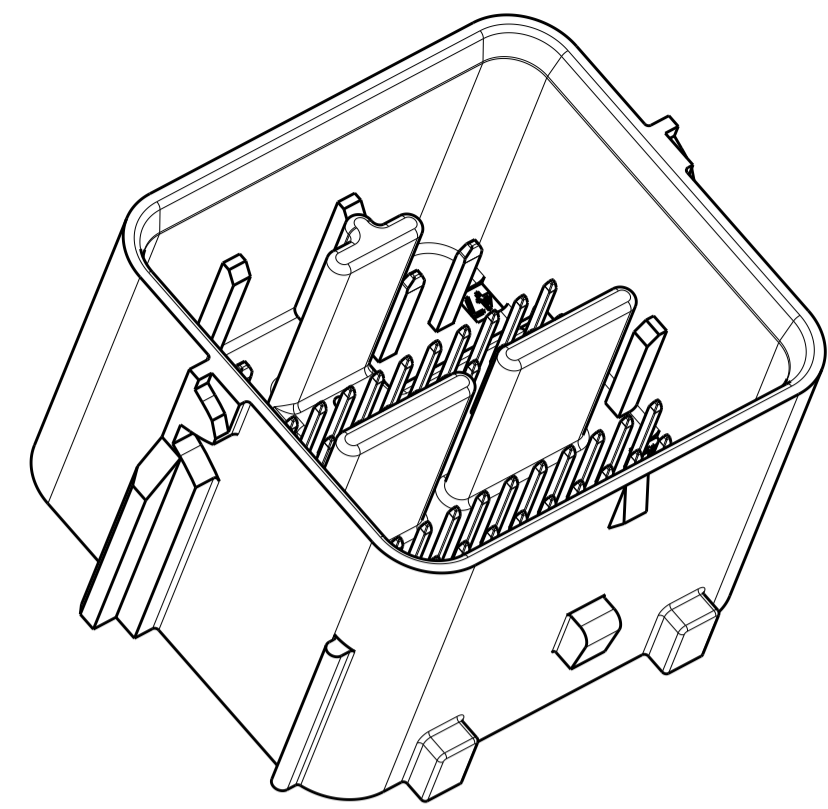




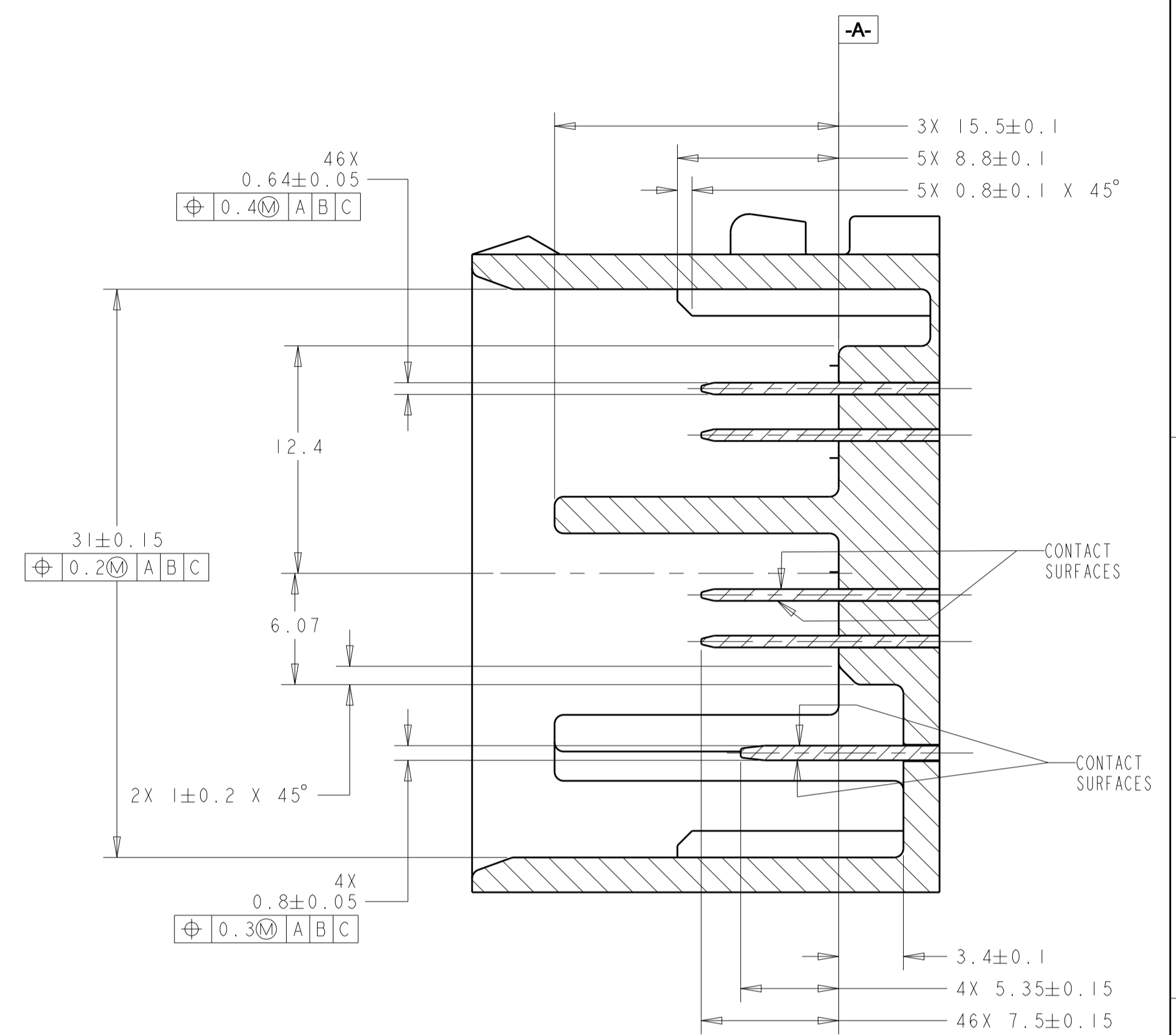
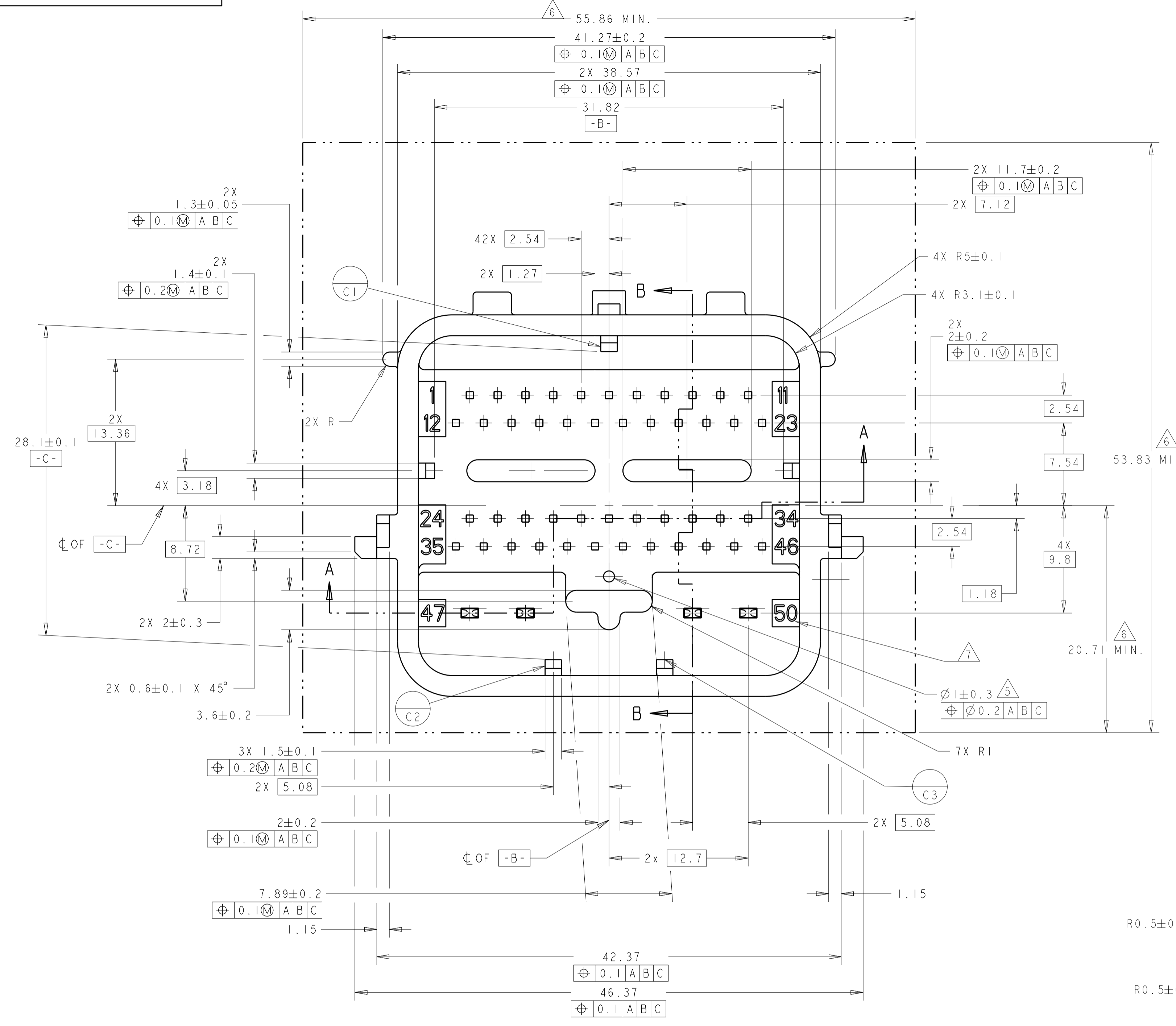




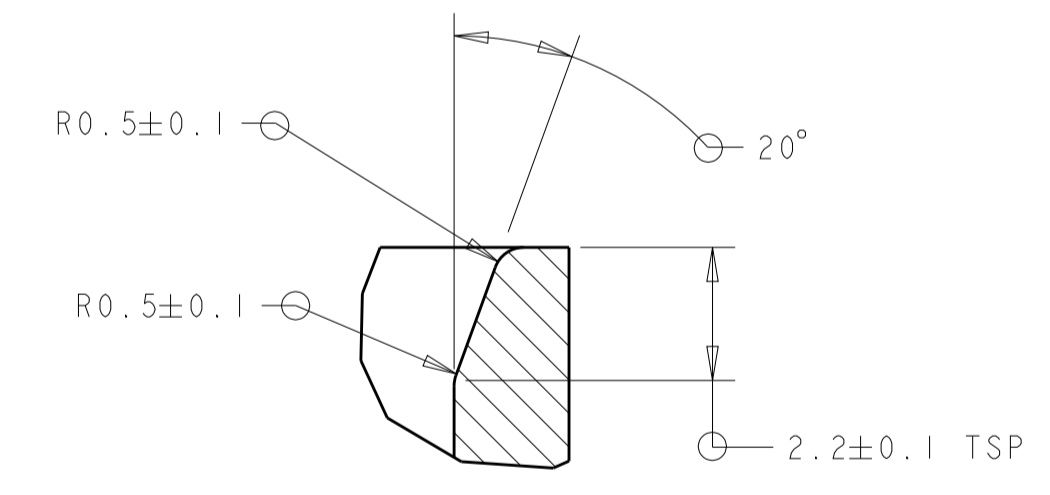
REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPV.
-	-	SEE SHEET 1	-	-



SCALE 2:1

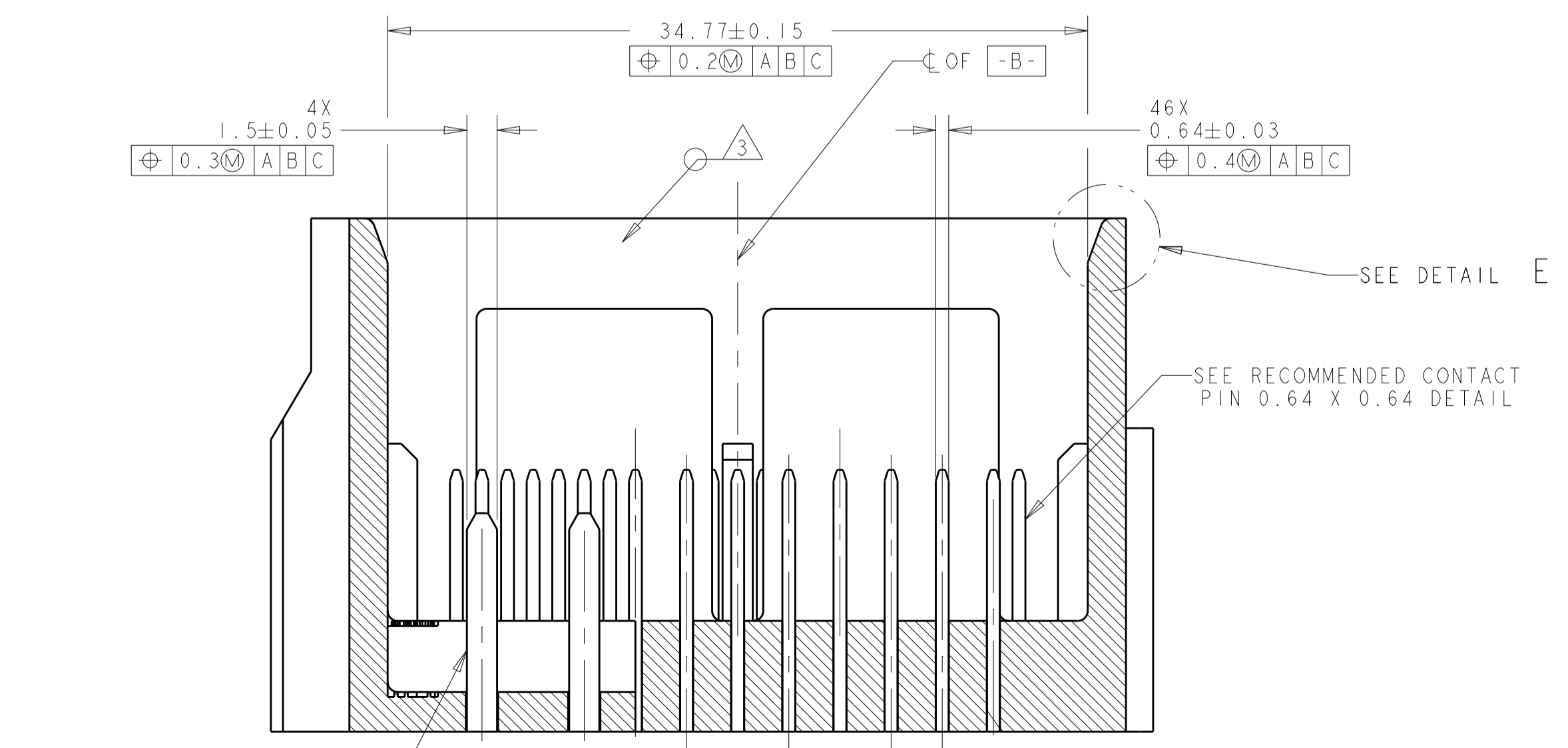


SECTION B-B



DETAIL E SCALE 8:1

- NOTES: UNLESS OTHERWISE SPECIFIED
- GENERAL TOLERANCE:  
 ±0.3 ALL ONE PLACE DIMENSIONS  
 ±0.10 ALL TWO PLACE DIMENSIONS  
 ±1°00' ALL ANGULAR DIMENSIONS
  - DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
  - SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
  - ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
  - VENT HOLE SIZE AND LOCATION IS OPTIONAL.
  - THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
  - TERMINAL POSITION IDENTIFICATION.
  - MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-#

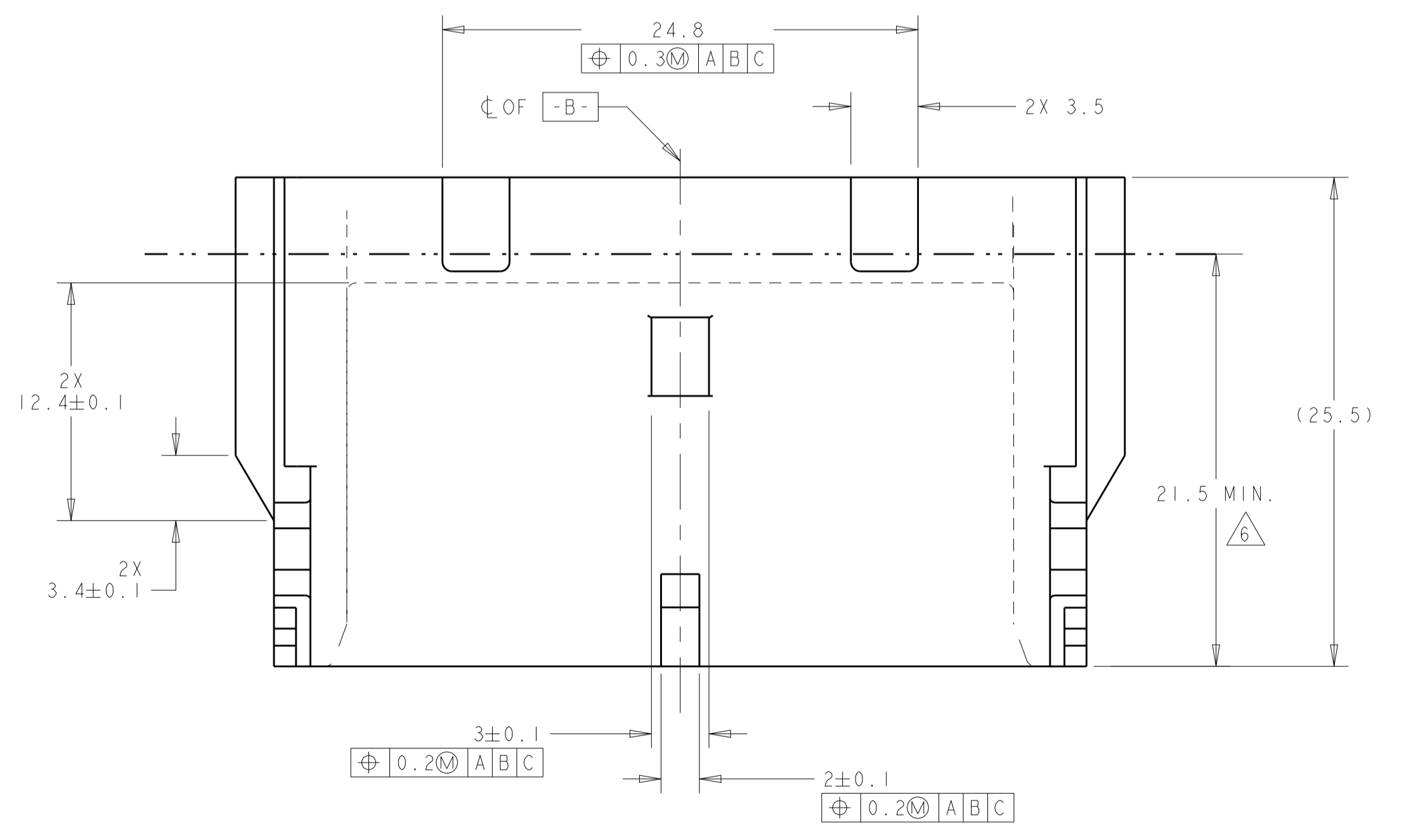
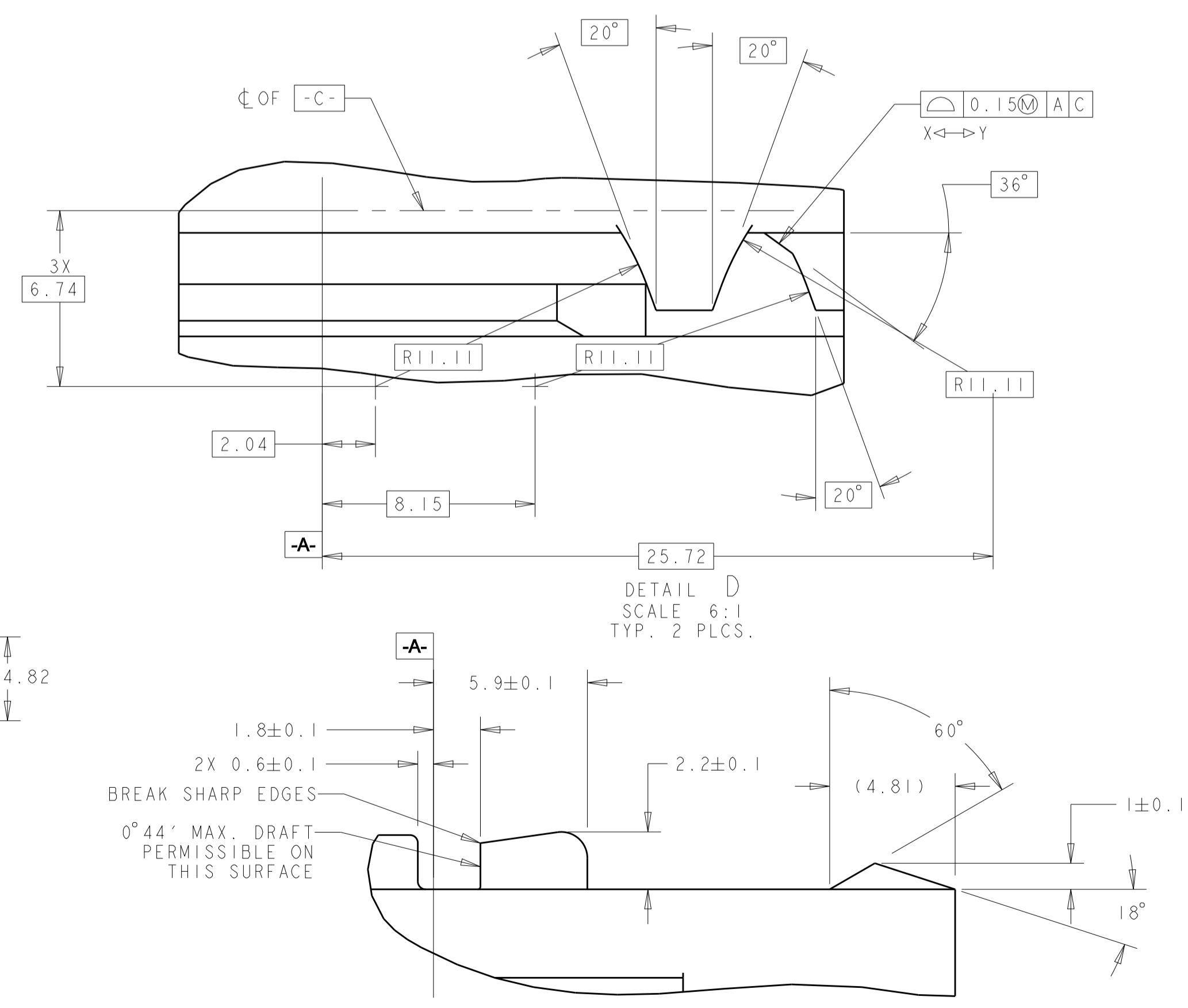
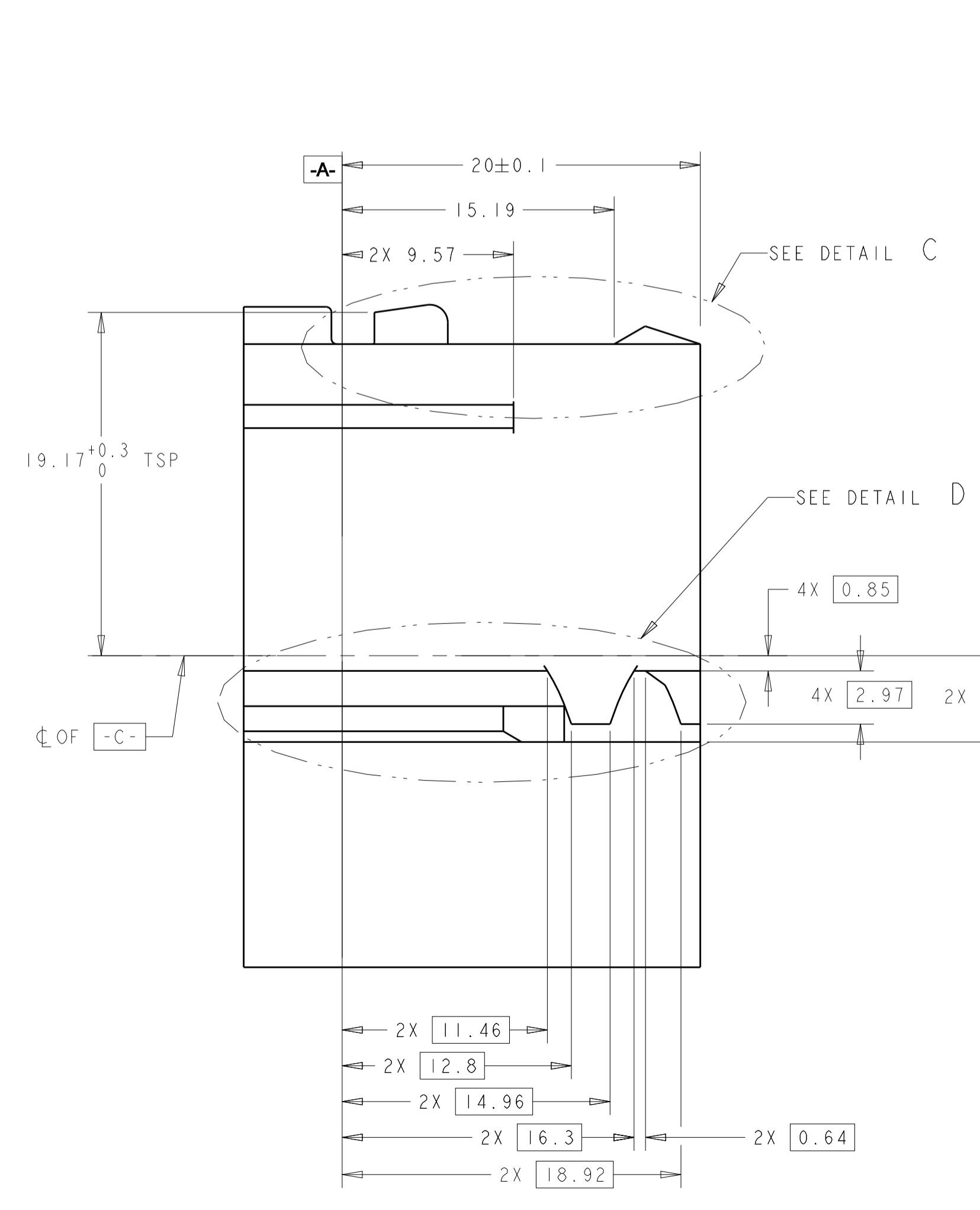
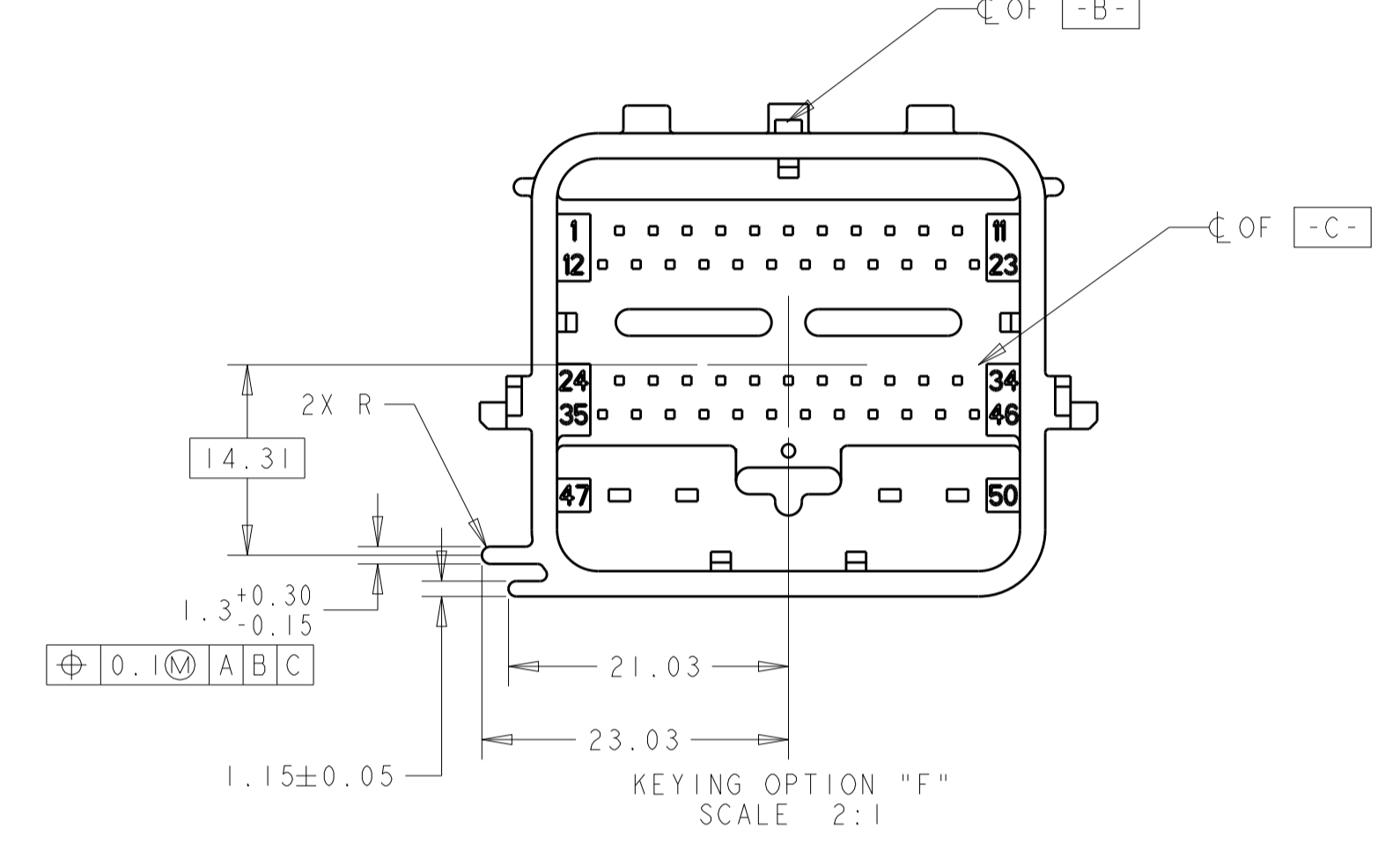
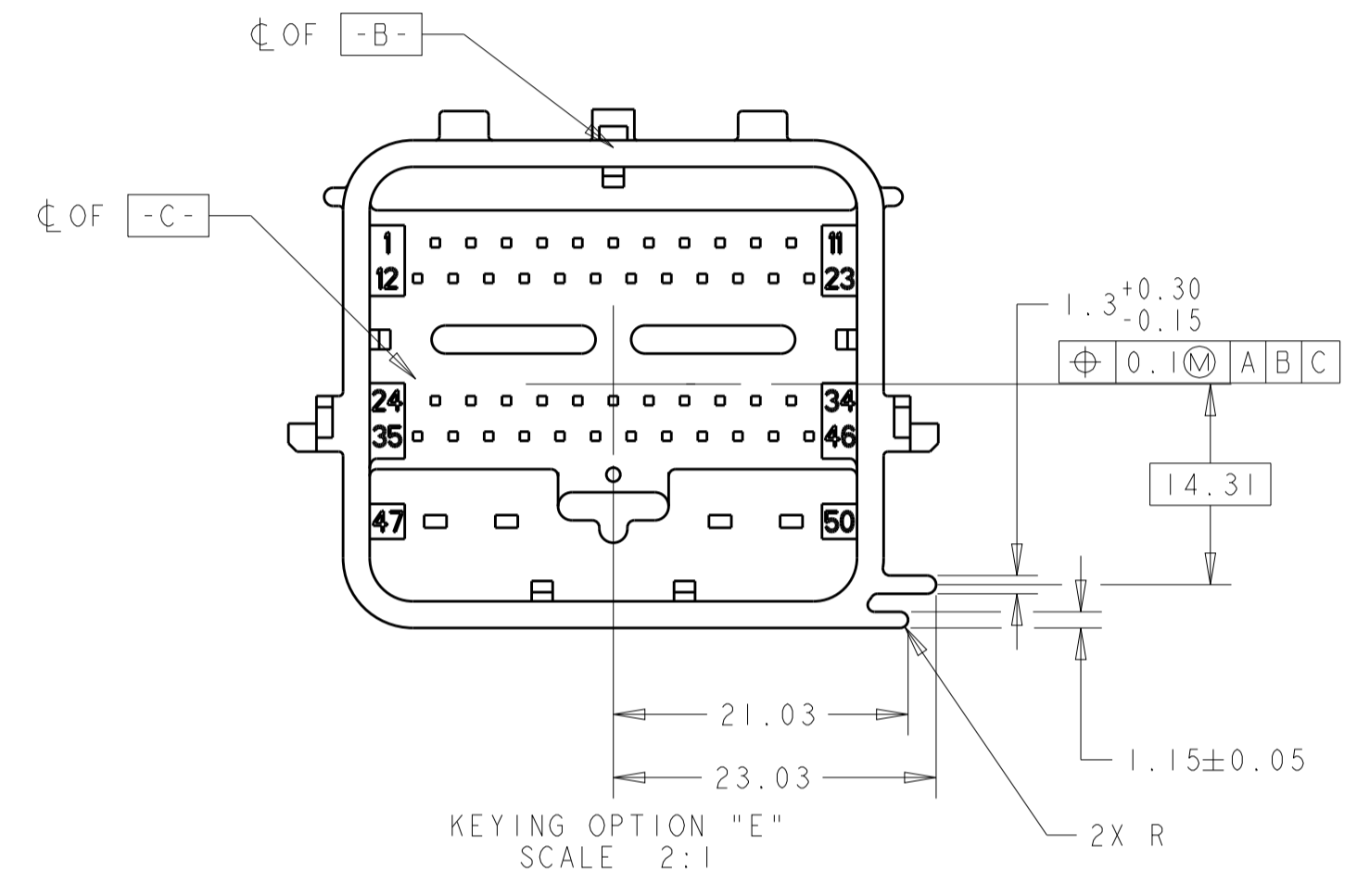
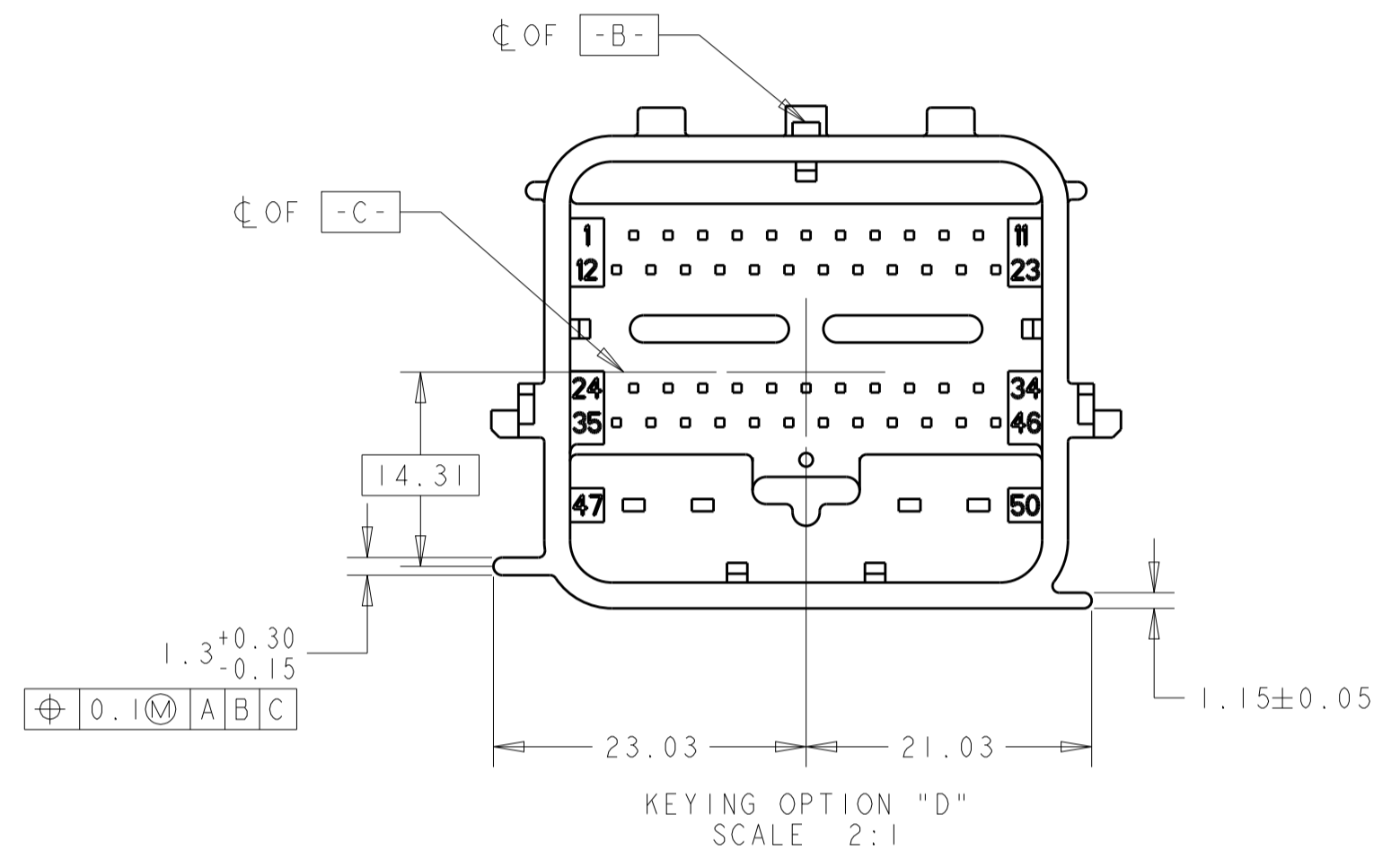
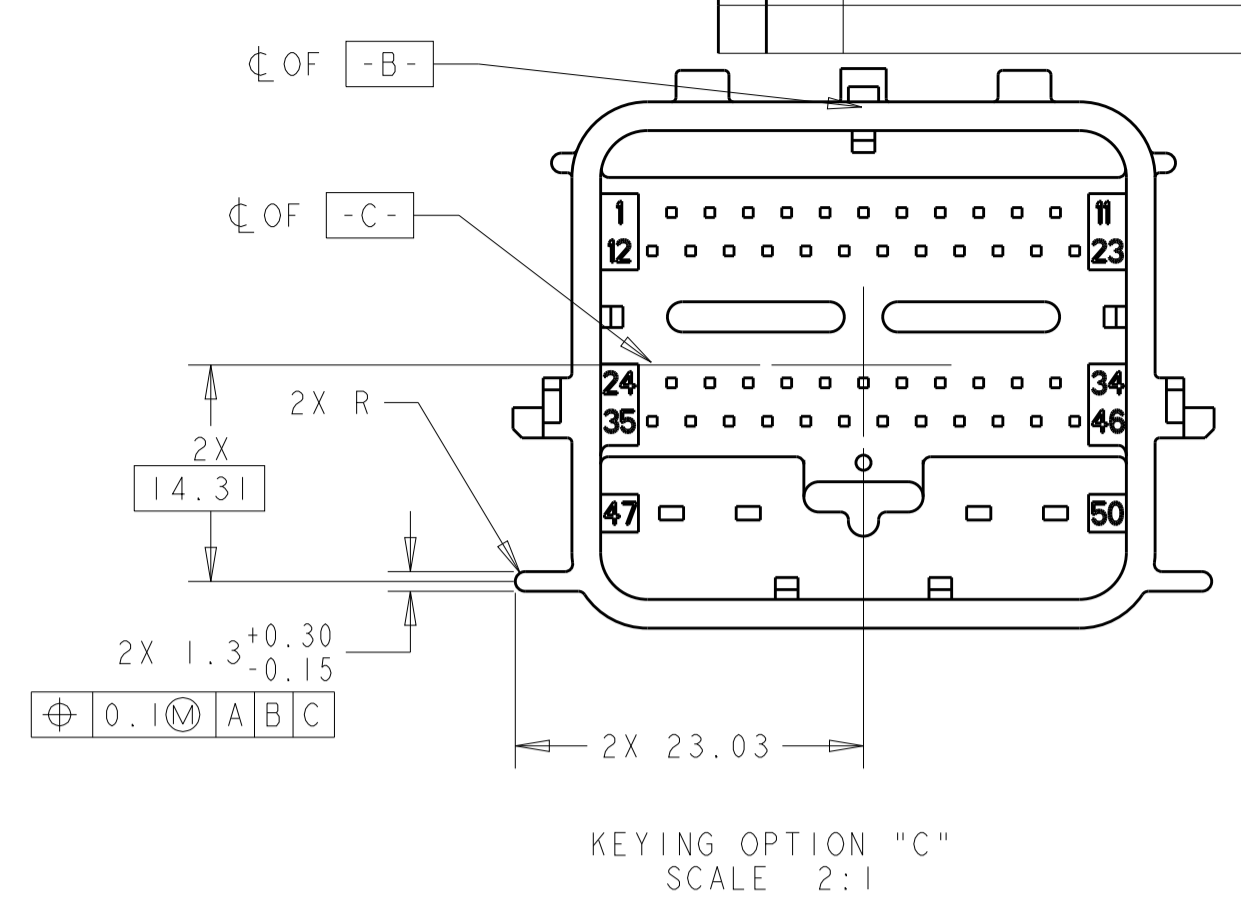
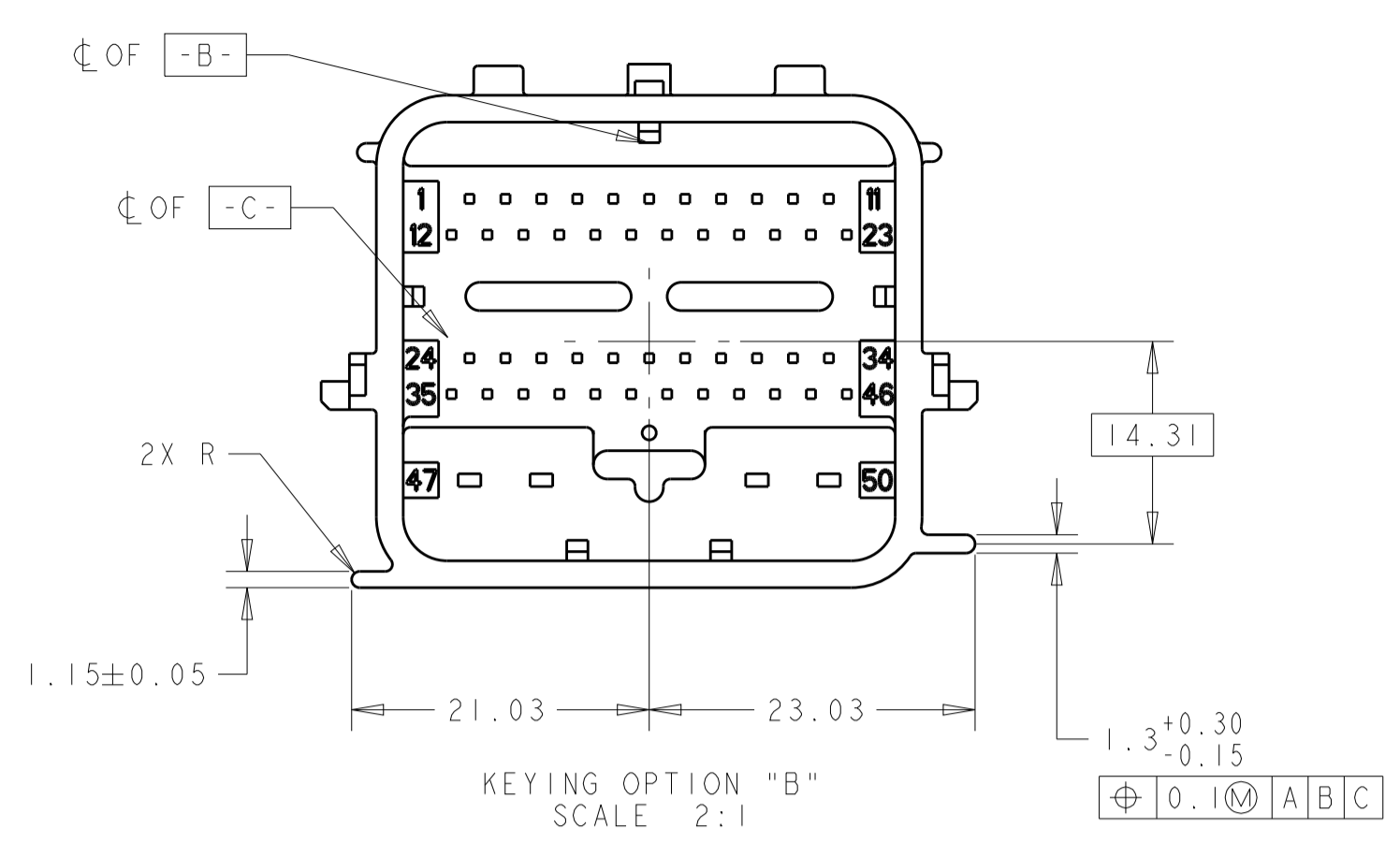
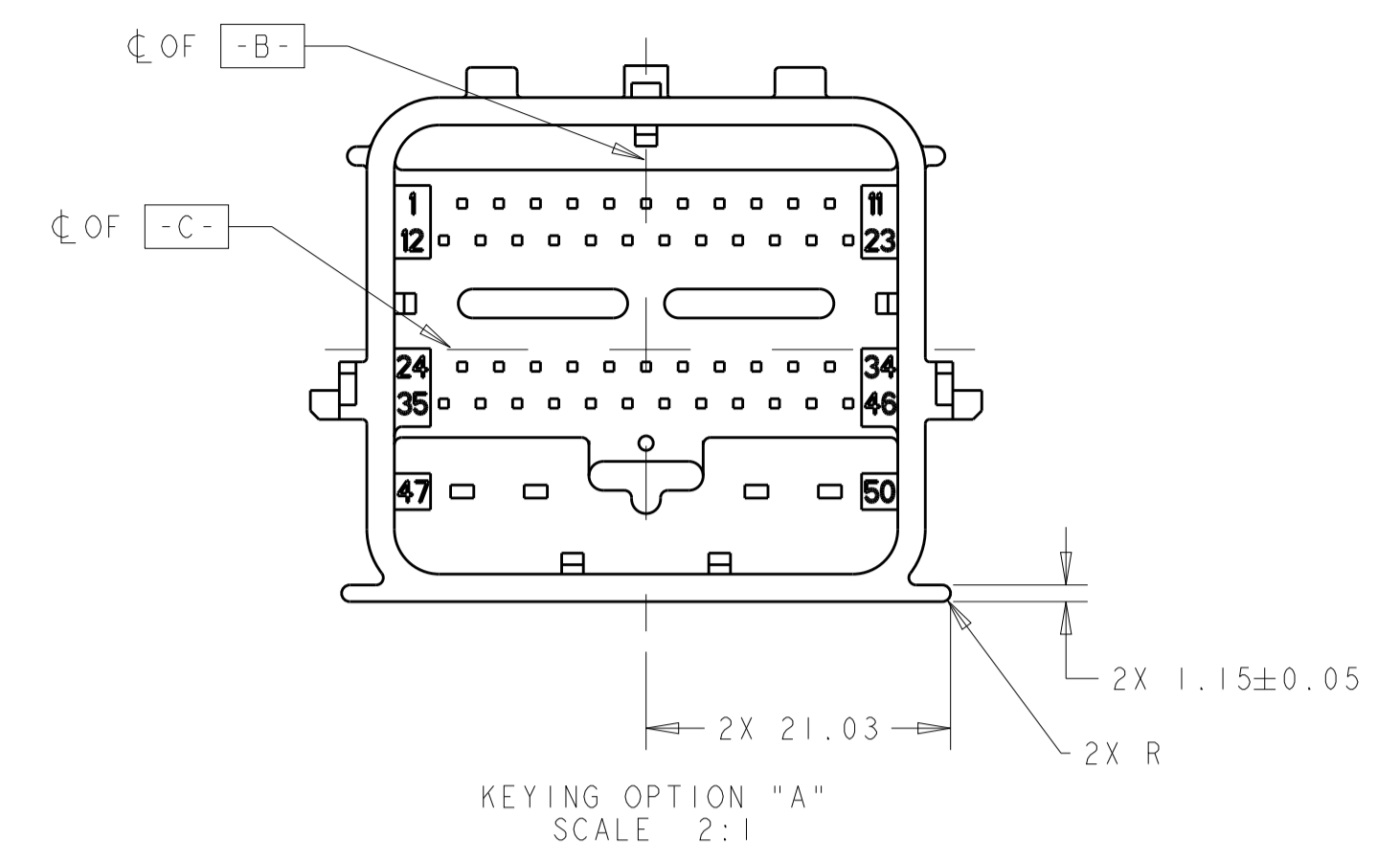


SECTION A-A

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity										
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005											
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM										
<table border="1"> <tr><td>0 PLC</td><td>±</td></tr> <tr><td>1 PLC</td><td>±0.3</td></tr> <tr><td>2 PLC</td><td>±0.10</td></tr> <tr><td>3 PLC</td><td>±</td></tr> <tr><td>4 PLC</td><td>±</td></tr> </table>		0 PLC	±	1 PLC	±0.3	2 PLC	±0.10	3 PLC	±	4 PLC	±	PRODUCT SPEC	SIZE: CAGE CODE DRAWING NO. RESTRICTED TO
0 PLC	±												
1 PLC	±0.3												
2 PLC	±0.10												
3 PLC	±												
4 PLC	±												
MATERIAL: FINISH:		APPLICATION SPEC	A100779C=1438129										
CUSTOMER DRAWING		WEIGHT:	SCALE: 1:1 SHEET 9 OF 10 REV: F33										

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
REV	LTN	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS: mm		CHK: T. VALASEK 15APR2005	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: T. VALASEK 15APR2005	NAME: 50-WAY HARNESS ASSEMBLY, PCM
0 PLC	±	PRODUCT SPEC	SIZE: CAGE CODE: DRAWING NO:
1 PLC	±0.3	APPLICATION SPEC	RESTRICTED TO:
2 PLC	±0.10	WEIGHT	A100779C=1438129
3 PLC	±	CUSTOMER DRAWING	SCALE: 1:1 SHEET 10 OF 10 REV: F33
4 PLC	±		
ANGLES	±		
FINISH	±		