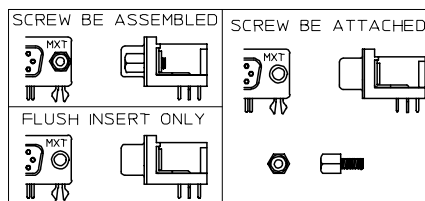


- NOTE:
- MATERIAL:
 - HOUSING: POLYESTER GLASS FILLED,UL94-V0,
 - COLOR:BLUE
 - TERMINAL: PHOSPHOR BRONZE
 - METAL SHELL: SPCC
 - BOARD LOCK: BRASS
 - SCREW: BRASS
 - PLATING:
 - TERMINAL:
 - CONTACT AREA: SEE PART NUMBER LEGEND
 - SOLDER TAIL: TIN(Sn), THICKNESS=100 MICROINCH MIN/2.54 MICROMETER MIN.
 - UNDER PLATE: NICKEL(Ni), THICKNESS=50 MICROINCH MIN/1.27 MICROMETER MIN.
 - METAL SHELL: TIN (Sn),THICKNESS=100 MICROINCH MIN/2.54 MICROMETER MIN.
 - UNDER PLATE: COPPER(Cu), THICKNESS=50 MICROINCH MIN/1.27 MICROMETER MIN.
 - BOARD LOCK: TIN (Sn),THICKNESS=50 MICROINCH MIN/1.27 MICROMETER MIN.
 - SCREW: NICKEL(Ni),THICKNESS=50 MICROINCH MIN/1.27 MICROMETER MIN.
 - SOCKET *9 IS MOVED BACK 1.27mm FOR DDC COMPATIBILITY
 - RECOMMENDED PCB THICKNESS: 1.60+/-0.05mm
 - PRODUCT SPECIFICATION: REFER TO PS-48203-001
 - TEST SUMMARY: REFER TO TS-48203-002
 - PACKAGING SPECIFICATION: REFER TO PK-48203-001
 - LEAD FREE AND ROHS COMPLIANCE PRODUCT

PART NUMBER LEGEND

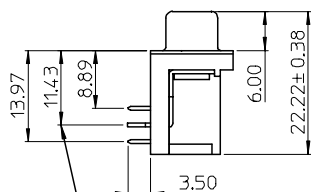
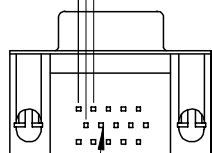
48203-6 7 * *



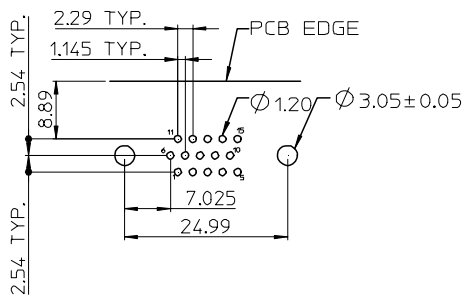
- 2:FLUSH INSERT ONLY
- 3:2 PCS #4-40 INNER THREAD SCREW ASSEMBLED (L=5mm)
- 4:2 PCS M2.6 INNER THREAD SCREW ASSEMBLED (L=5mm)
- 5:2 PCS M3 INNER THREAD SCREW ASSEMBLED (L=5mm)
- 6:2 PCS #4-40 INNER THREAD SCREW ATTACHED (L=5mm)
- 7:2 PCS M2.6 INNER THREAD SCREW ATTACHED (L=5mm)
- 8:2 PCS M3 INNER THREAD SCREW ATTACHED (L=5mm)
- 9:2 PCS #4-40 INNER THREAD SCREW ASSEMBLED (L=6mm)

- 4:30 MICRO INCH MINIMUM GOLD IN CONTACT AREA
- 5:15 MICRO INCH MINIMUM GOLD IN CONTACT AREA
- 6:GOLD FLASH ALL OVER
- 7:GOLD FLASH IN CONTACT AREA

2.29 TYP.
1.145 TYP.



RECOMMENDED PCB LAYOUT



L/F FOR 89263-67**
EC NO: SH200605050
DRWN: JCHEN12 2005/07/29
CHKD: 2005/08/02
APPR: WWSCHANG 2005/08/04

REV	DESCRIPTION

QUALITY SYMBOLS	
	=0
	=0

GENERAL TOLERANCES (UNLESS SPECIFIED)		
	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.25	± ---
1 PLACE	± 0.25	± ---
ANGULAR ± 3 °		

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE	
MM ONLY	
DRAWN BY	DATE
LINDA	2005/04/26
CHECKED BY	DATE
ALL IN	2005/04/26
APPROVED BY	DATE
WWSCHANG	2005/04/26
MATERIAL NO.	
48203-67**	

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
1:1	METRIC	
TITLE		
HI-DENSITY 15 CIRCUIT DDC COMPATIBLE D-SUB (LEAD FREE VERSION)		
MOLEX INCORPORATED		
DOCUMENT NO.	SHEET NO.	
SD-48203-002	1 OF 1	