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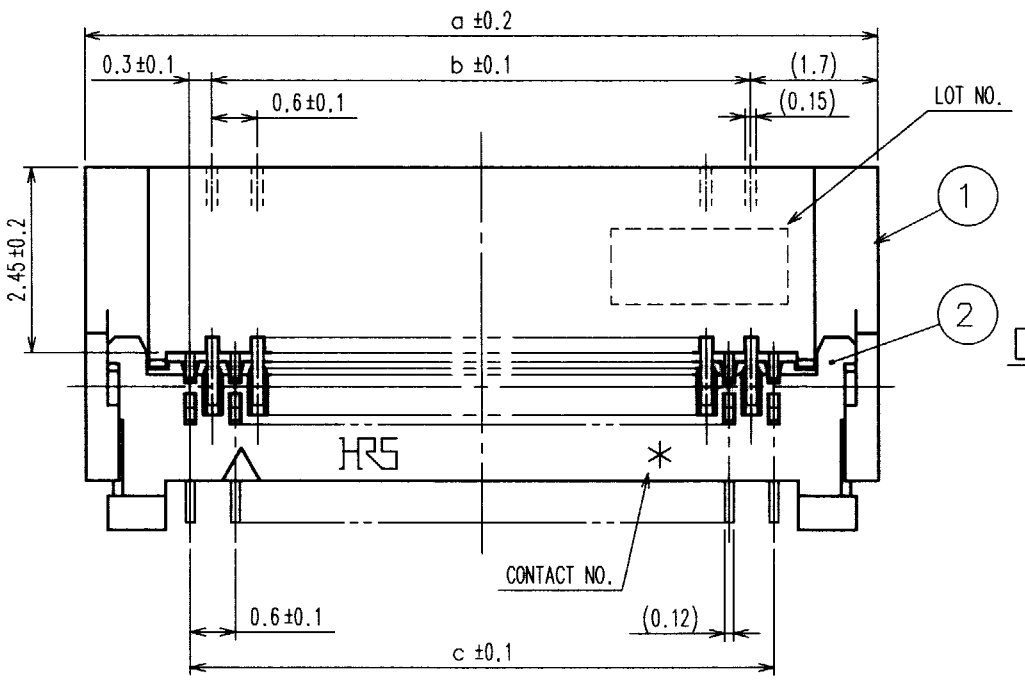
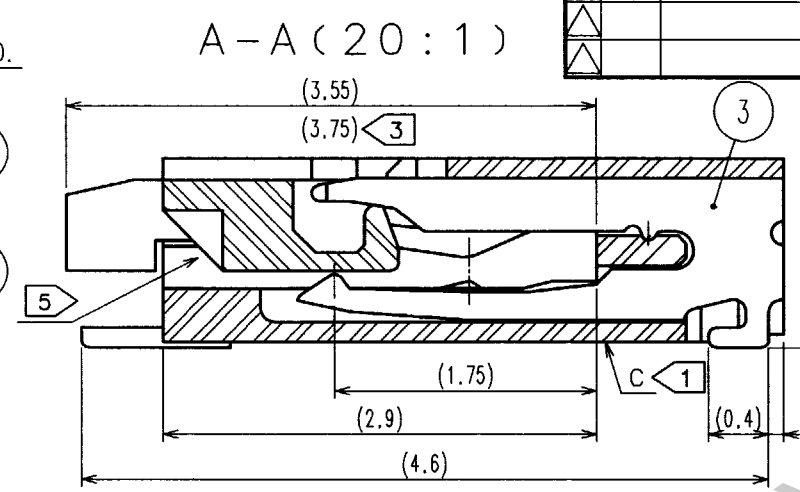
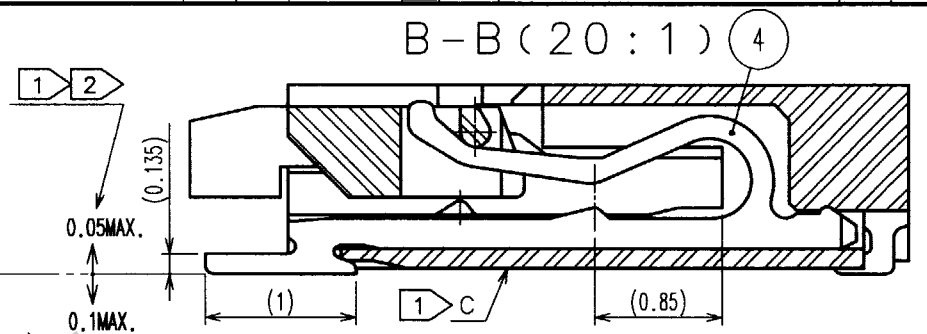
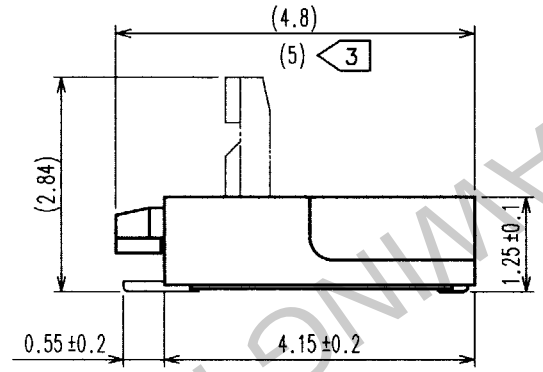
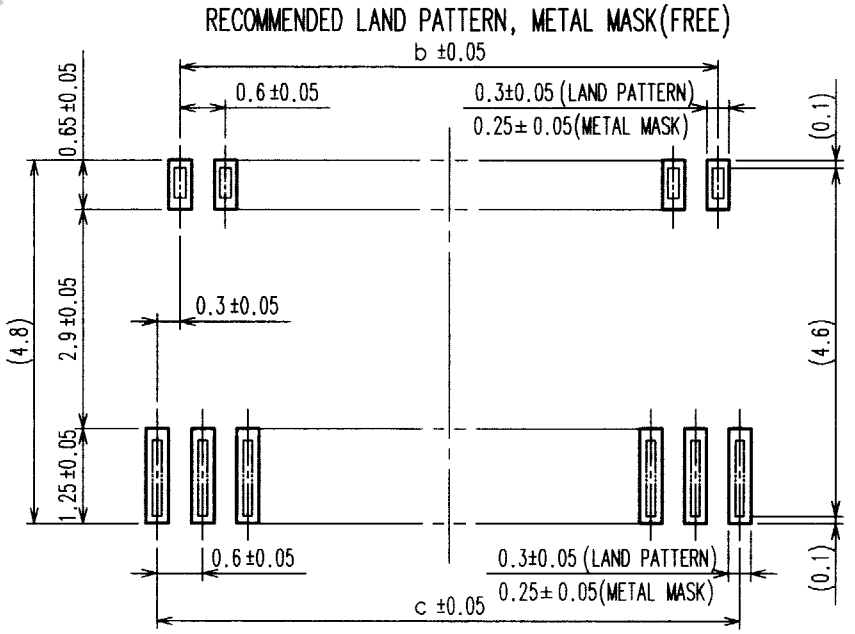
	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					. .	△					. .
△					. .	△					. .
△					. .	△					. .





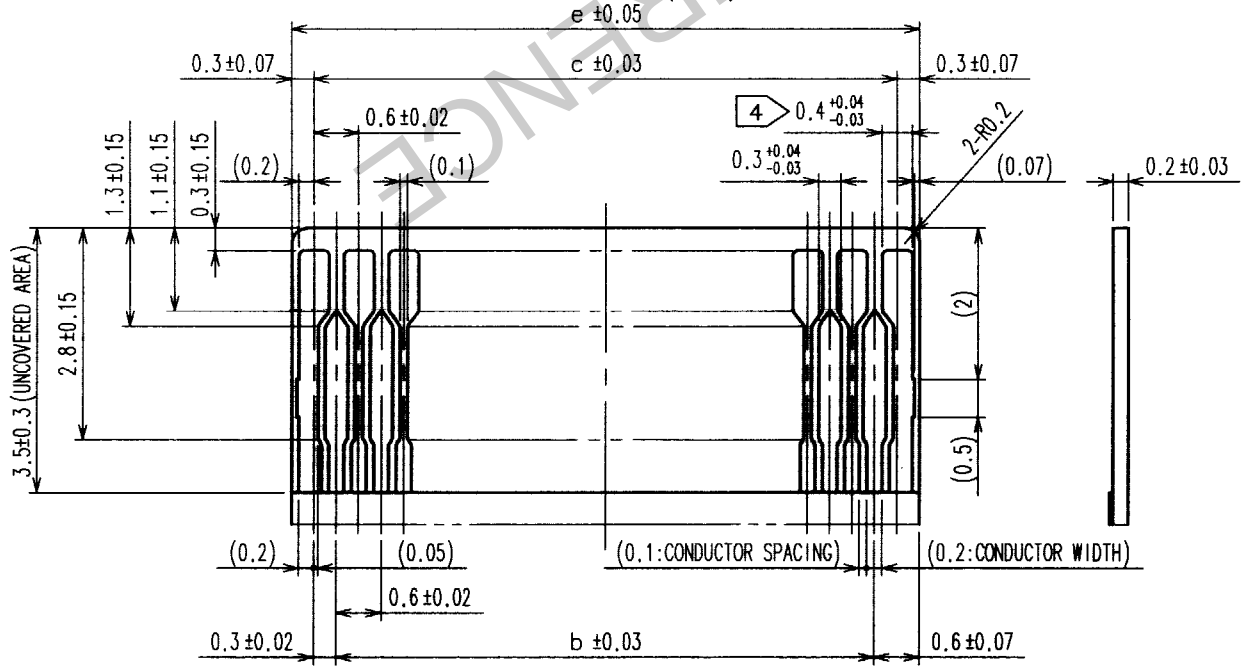






注 1 DIMENSIONS FROM REFERENCE SURFACE C (BOTTOM SURFACE OF HOUSING).
2 LEAD CO-PLANARITY SHALL BE 0.1 MAX.
3 LENGTH AFTER FPC IS INSERTED.
4 $0.3^{+0.04}_{-0.03}$ CAN BE APPLIED WITH LEAD PLATED.
5 PREVENTIVE HOLES FOR SINK MARK ARE APPLIED TO POSITIONS OF 33 OR LARGER.
6 NOTE THAT PREVENTIVE HOLE FOR SINK MARK COULD BE ADDED FOR IMPROVEMENT.
THE QUALITY REMAINS GOOD, EVEN WITH THE DARK SPOTS, WHICH COULD OCCASIONALLY OCCUR ON MOLDED PLASTIC.

RECOMMENDED FPC(FREE)



RECOMMENDED STIFFENER MATERIAL:POLYIMIDE, HEAT CURED ADHESIVE.

RECOMMENDED METAL MASK THICKNESS : t=0.10

DIMENTION MATRIX

PART NO.	CODE NO.	NO. OF CONTACT	a	b	c	d	e
FH23-15S-0.3SHAW(05)	CL586-1316-7-05	15	7	3.6	4.2	4.83	4.8
FH23-17S-0.3SHAW(05)	CL586-1301-0-05	17	7.6	4.2	4.8	5.43	5.4
FH23-21S-0.3SHAW(05)	CL586-1315-4-05	21	8.8	5.4	6	6.63	6.6
FH23-25S-0.3SHAW(05)	CL586-1323-2-05	25	10	6.6	7.2	7.83	7.8
FH23-27S-0.3SHAW(05)	CL586-1309-1-05	27	10.6	7.2	7.8	8.43	8.4
FH23-31S-0.3SHAW(05)	CL586-1303-5-05	31	11.8	8.4	9	9.63	9.6
FH23-33S-0.3SHAW(05)	CL586-1305-0-05	33	12.4	9	9.6	10.23	10.2
FH23-39S-0.3SHAW(05)	CL586-1307-6-05	39	14.2	10.8	11.4	12.03	12
FH23-45S-0.3SHAW(05)	CL586-1319-5-05	45	16	12.6	13.2	13.83	13.8
FH23-51S-0.3SHAW(05)	CL586-1313-9-05	51	17.8	14.4	15	15.63	15.6
FH23-61S-0.3SHAW(05)	CL586-1311-3-05	61	20.8	17.4	18	18.63	18.6
FH23-71S-0.3SHAW(05)	CL586-1321-7-05	71	23.8	20.4	21	21.63	21.6

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
3	PHOSPHOR BRONZE	GOLD FLASH OVER NICKEL 1μm MIN.			
2	LCP	BLACK UL94V-0			
1	LCP	BEIGE UL94V-0	4	PHOSPHOR BRONZE	GOLD FLASH OVER NICKEL 1μm MIN.

CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	S.OKAMURA 02.11.11	S.OKAMURA 02.11.11	R.Takeyama '02.11.11	M.Ishida 02.11.12	. .

TO
NC

SCALE 10 : 1
UNITS mm

DRAWING NO. EDC3-153685-01

HRS HIROSE ELECTRIC CO., LTD

PART NO. FH23-*S-0.3SHAW(05)

CODE NO. CL586- 1/2

FORM NO.229

HRS DRAWING FOR REFERENCE

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COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE

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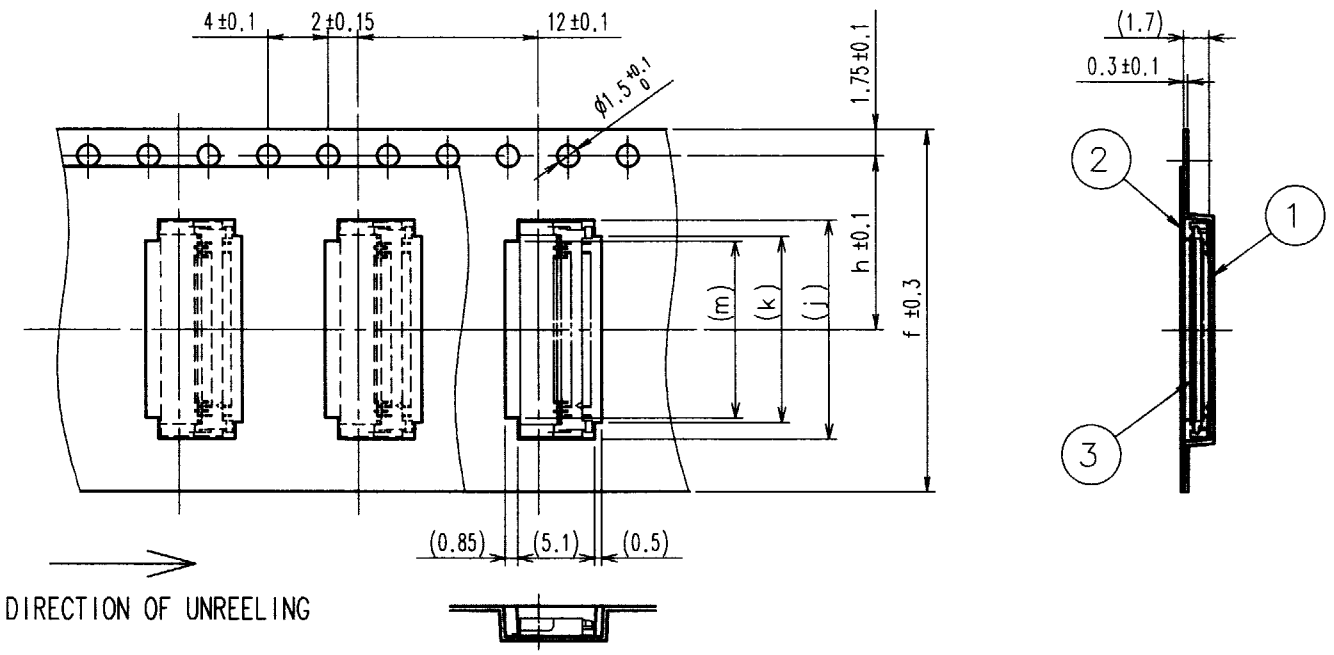

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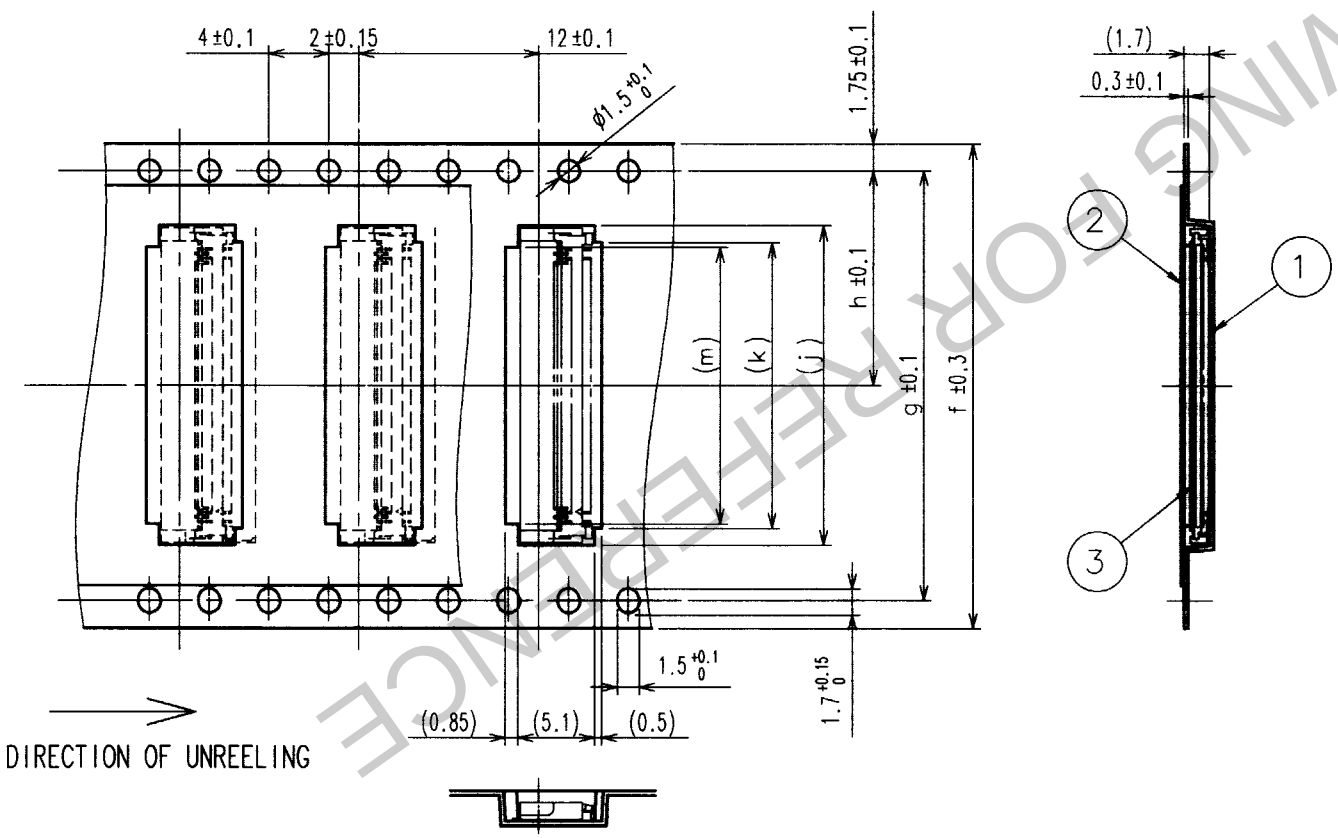
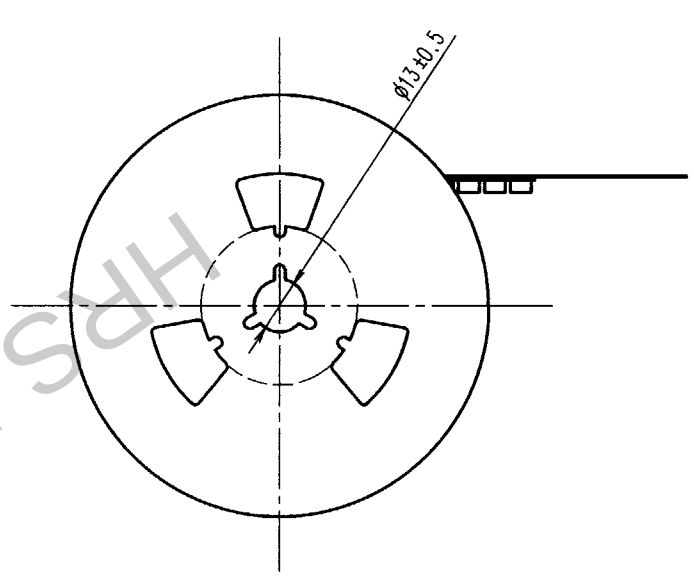
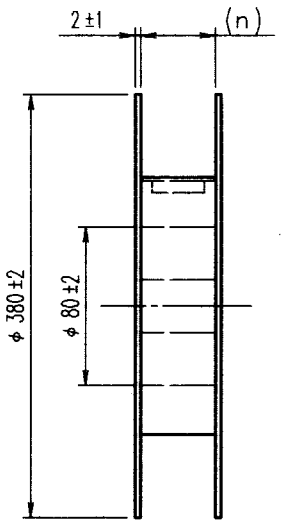


HRS DRAWING FOR REFERENCE

REEL DIMENTION (FREE)

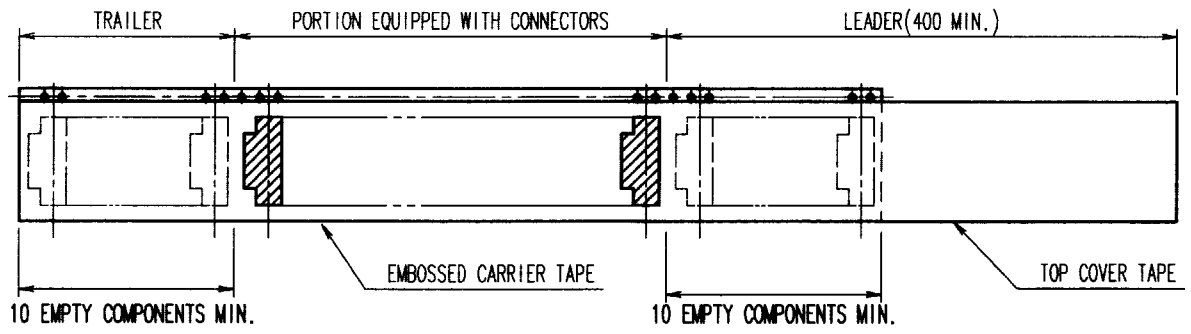




NOTES 1 THE DIMENSIONS IN PARENTHSES ARE FOR REFERENCE.
2 PER REEL : 2500 CONNECTORS.

DIMENTION MATRIX

PRT NO.	CODE NO.	PARTS OF CONTACT	f	g	h	j	k	m	n
FH23-15S-0.3SHAW(05)	CL586-1316-7-05	15	16		7.5	7.3	5.1	4.5	16.5
FH23-17S-0.3SHAW(05)	CL586-1301-0-05	17	16		7.5	7.9	5.7	5.1	16.5
FH23-21S-0.3SHAW(05)	CL586-1315-4-05	21	16		7.5	9.1	6.9	6.3	16.5
FH23-25S-0.3SHAW(05)	CL586-1323-2-05	25	24		11.5	10.3	8.1	7.5	24.5
FH23-27S-0.3SHAW(05)	CL586-1309-1-05	27	24		11.5	10.9	8.7	8.1	24.5
FH23-31S-0.3SHAW(05)	CL586-1303-5-05	31	24		11.5	12.1	9.9	9.3	24.5
FH23-33S-0.3SHAW(05)	CL586-1305-0-05	33	24		11.5	12.7	10.5	9.9	24.5
FH23-39S-0.3SHAW(05)	CL586-1307-6-05	39	24		11.5	14.5	12.3	11.7	24.5
FH23-45S-0.3SHAW(05)	CL586-1319-5-05	45	24		11.5	16.3	14.1	13.5	24.5
FH23-51S-0.3SHAW(05)	CL586-1313-9-05	51	24		11.5	18.1	15.9	15.3	24.5
FH23-61S-0.3SHAW(05)	CL586-1311-3-05	61	32	28.4	14.2	21.1	18.9	18.3	32.5
FH23-71S-0.3SHAW(05)	CL586-1321-7-05	71	44	40.4	20.2	24.1	21.9	21.3	44.5



TO
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NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
2	POLYESTER		4		
1	POLYSTYRENE		3	(CONNECTOR)	

CODE NO.(OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	S.OKAMURA 02.11.11	S.OKAMURA 02.11.11	R.Takayama '02.11.11	M. Ishida 02.11.12	. .

SCALE	DRAWING NO.	PART NO.
2 : 1	EDC3-153685-01	FH23-*S-0.3SHAW(05)
UNITS: mm	HRS HIROSE ELECTRIC CO., LTD	CODE NO. CL586- 2/